



MRWI60C Series EC Note

DC-DC Power Module 60W

Features

- ► Fully Encapsulated Plastic Case for Chassis and DIN-Rail Mounting Version
- ► Ultra-wide 4:1 Input Voltage Range
- ► Fully Regulated Output Voltage
- ► Excellent Efficiency up to 92%
- ► I/O Isolation 2500 VDC
- ▶ Operating Ambient Temp. Range -40°C to +85°C
- ► Under-voltage, Overload/Voltage and Short Circuit Protection
- ► No Min. Load Requirement
- ➤ Remote On/Off Control
- ► Conducted EMI EN 55032 Class A Approved
- ► EMC Immunity EN 61000-4-2,3,4,5,6,8 Approved
- ► UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking

Applications

- ➤ Distributed power architectures
- ➤ Workstations
- ➤ Computer equipment
- ► Communications equipment

Product Overview

The MINMAX MRWI60C series is a range of regulated DC-DC converter modules with ultra-wide 4:1 input voltage ranges. The product comes in a fully encapsulated module with the screw terminal block and it's suitable for chassis or DIN-Rail mounting which easy to install. Featuring an extended operating temperature range from -40°C to +85°C, EMC compliance to EN 61000-6-1 standard these modules have been designed particularly for industrial applications.



Table of contents

Model Selection Guide	P2 Characteristic Curves	P4
Input Specifications	P2 Package Specifications	P12
Remote On/Off Control	P2 Test Setup	P13
Output Specifications	P2 Technical Notes	P13
General Specifications	P3 Remote On/Off Implementation	P14
EMC Specifications	P3 Part Number Structure	P15
Environmental Specifications	P3 MTBF and Reliability	P15
Litvilorinental opecinications	and Reliability	I

Date:2023-03-02 Rev:7



Model Selection G	uide						
Model	Input	Output	Output	Input		Max. capacitive	Efficiency
Number	Voltage	Voltage	Current	Cur	rent	Load	(typ.)
	(Range)		Max.	@ Max. Load	@ No Load		@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	μF	%
MRWI60-24S051C		5.1	12000	2833	100	20400	90
MRWI60-24S12C	24	12	5000	2747	100	3540	91
MRWI60-24S24C	(9 ~ 36)	24	2500	2747	110	890	91
MRWI60-24S48C		48	1250	2747	60	220	91
MRWI60-48S051C		5.1	12000	1401	40	20400	91
MRWI60-48S12C	48	12	5000	1359	60	3540	92
MRWI60-48S24C	(18 ~ 75)	24	2500	1374	60	890	91
MRWI60-48S48C		48	1250	1374	50	220	91

Input Specificat	tions					
	Parameter	Model	Min.	Тур.	Max.	Unit
		24V Input Models	-0.7		50	
Input Surge Voltage	(100 ms max.)	48V Input Models	-0.7		100	
Start-Up Threshold Voltage		24V Input Models			9	VDC
		48V Input Models			18	
Under Voltage Shutdown		24V Input Models		7.5		
		48V Input Models		16		
Chart I In Time	Power Up	Newsited Vincend Constant Desisting Load			50	ms
Start Up Time Remote On/Off		Nominal Vin and Constant Resistive Load			50	ms
Input Filter		All Models	Internal Pi Type			

Remote On/Off Control						
Parameter	Conditions	Min.	Тур.	Max.	Unit	
Converter On	3.5V ~ 12V or Open Circuit					
Converter Off	0V ~ 1.2V or Short Circuit					
Control Input Current (On)	Vctrl = 5.0V			0.5	mA	
Control Input Current (Off)	Vctrl = 0V			-0.5	mA	
Control Common	Referenced to Negative Input					
Standby Input Current	Nominal Vin		3		mA	

Parameter	Co	nditions/Model	Min.	Тур.	Max.	Unit
Output Voltage Setting Accuracy				±1.0	±2.0	%Vnom.
Line Regulation	Vin=Min.	to Max. @Full Load		±0.2	±1.5	%
Load Regulation	lo	=0% to 100%		±0.5	±1.0	%
Minimum Load		No minimum Load Requirement				
Ripple & Noise		5.1V Output Models			100	mV _{P-P}
	0-20MHz bandwith	12V & 24V Output Models			150	mV _{P-P}
		48V Output Models			200	mV _{P-P}
Transient Recovery Time	050/ 1			250		μsec
Transient Response Deviation	25% LC	pad Step Change ₍₂₎		±3	±5	%
Over Voltage Protection	Zen	Zener diode clamp		120		% of Vo
Temperature Coefficient				±0.02		%/°C
Over Load Protection		Hiccup		150		%
Short Circuit Protection		Continuous, Automatic Recovery (Hiccup Mode 0.25Hz typ.)				

Date:2023-03-02 Rev:7 MRWI60C Series – EC Notes 2



General Specifications						
Parameter	Conditions	Min.	Тур.	Max.	Unit	
I/O Isolation Voltage	60 Seconds	2500			VDC	
I/O Isolation Resistance	500 VDC	1000			MΩ	
I/O Isolation Capacitance	100kHz, 1V			3000	pF	
Switching Frequency			210		kHz	
MTBF (calculated)	MIL-HDBK-217F@25°C, Ground Benign 242,029 Hours				Hours	
Safety Approvals	UL/cUL 62368-1/60950-1 recognition(UL c	UL/cUL 62368-1/60950-1 recognition(UL certificate), IEC/EN 62368-1/60950-1 (CB-report)				

EMC Specifications						
Parameter	Standards & Level					
EN41	Conduction	EN 55032	Without external components	Class A		
EMI ₍₅₎	Radiation	EN 22022	With external components	Class A		
	EN 55024					
	ESD	EN 61000-	EN 61000-4-2 Air ± 8kV, Contact ± 4kV			
	Radiated immunity	E	EN 61000-4-3 10V/m			
EMS	Fast transient	ent EN 61000-4-4 ±2kV		A		
	Surge EN 61000-4-5 ±2kV		EN 61000-4-5 ±2kV			
	Conducted immunity	EN 61000-4-6 10Vrms		А		
	PFMF	EN 61000-4-8 30A/M		А		

Environmental Specifications					
Parameter	Conditions/Model	Min.	Max.	Unit	
0 " A I I I T	MRWI60-48S12C		76	°C	
Operating Ambient Temperature Range Nominal Vin, 100% Load	MRWI60-24S12C, 24S24C, 24S48C	-40	74		
'	MRWI60-48S051C, 48S24C, 48S48C	-40			
(for Power Derating see relative Derating Curves)	MRWI60-24S051C		71		
	20LFM Convection	3.5		°C/W	
Thermal Impedance	100LFM Convection	1.95		°C/W	
Thermal Impedance	200LFM Convection	1.61		°C/W	
	400LFM Convection	1.33		°C/W	
Case Temperature			+95	°C	
Storage Temperature Range		-50	+125	°C	
Humidity (non condensing)			95	% rel. H	

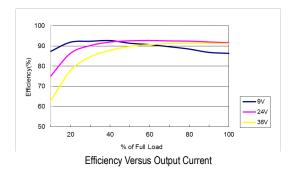
Notes

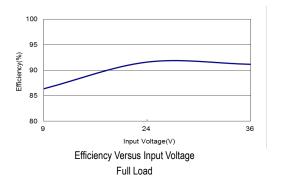
- Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
- We recommend to protect the converter by a slow blow fuse in the input supply line.
- Other input and output voltage may be available, please contact MINMAX.
- The external components might be required to meet EMI standard for some of test items. Please contact MINMAX for the solution in detail.
- Specifications are subject to change without notice.

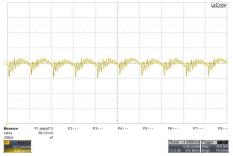
Date:2023-03-02 Rev:7



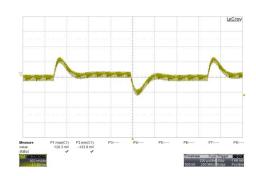
All test conditions are at 25°C The figures are identical for MRWI60-24S051C



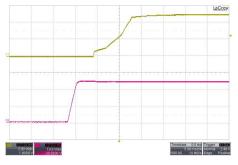




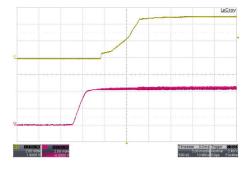




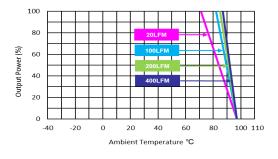
Transient Response to Dynamic Load Change from 100% to 75% of Full Load; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}} = V_{\text{in nom}} \; ; \; \text{Full Load} \;$



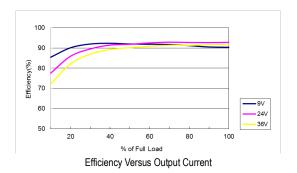
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$

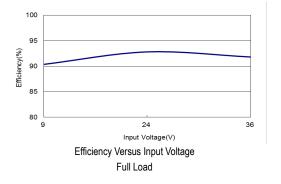


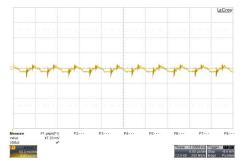
Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} \! = \! V_{\text{in nom}}$



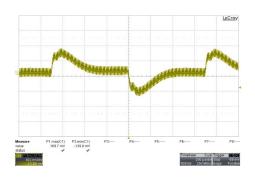
All test conditions are at 25° C The figures are identical for MRWI60-24S12C



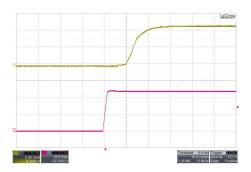




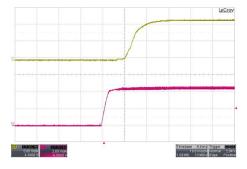
Typical Output Ripple and Noise V_{in} = $V_{in nom}$; Full Load



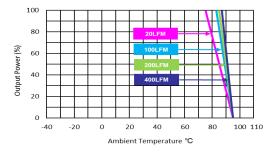
Transient Response to Dynamic Load Change from 100% to 75% of Full Load; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}\text{ ; Full Load}$



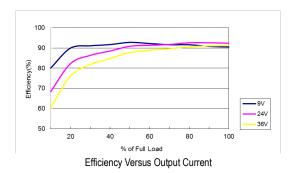
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$

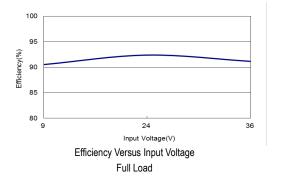


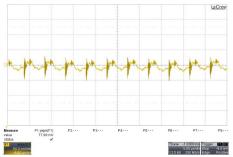
Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} = V_{\text{in nom}}$



All test conditions are at 25°C The figures are identical for MRWI60-24S24C

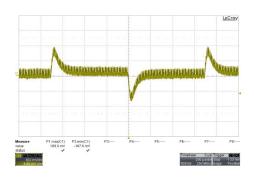




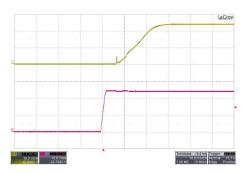


Typical Output Ripple and Noise

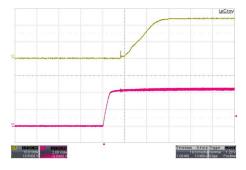
V_{in}=V_{in nom}; Full Load



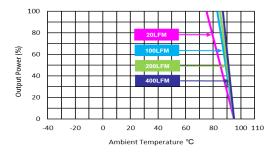
Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; V_{in} = $V_{in\,nom}$



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}} = V_{\text{in nom}} \; ; \; \text{Full Load} \;$



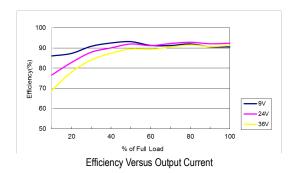
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$

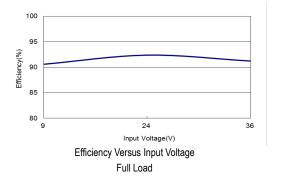


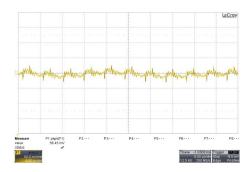
Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} = V_{\text{in nom}}$



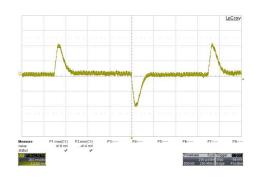
All test conditions are at 25° C The figures are identical for MRWI60-24S48C



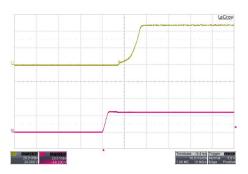




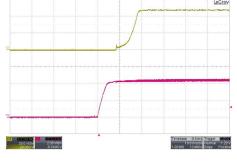
Typical Output Ripple and Noise $V_{\text{in}}\text{=}V_{\text{in nom}}\,;\,\text{Full Load}$



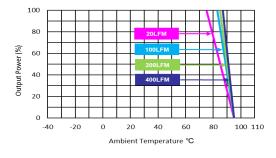
Transient Response to Dynamic Load Change from 100% to 75% of Full Load; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}} = V_{\text{in nom}} \; ; \; \text{Full Load} \;$



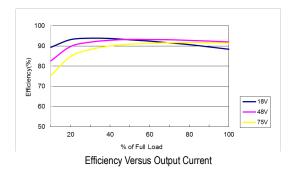
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$

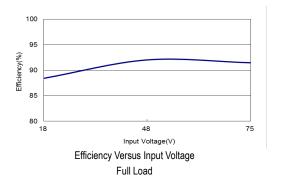


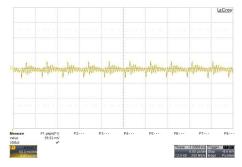
Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} = V_{\text{in nom}}$



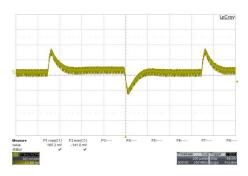
All test conditions are at 25°C The figures are identical for MRWI60-48S051C



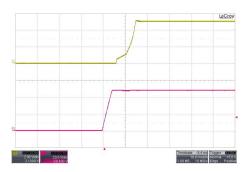




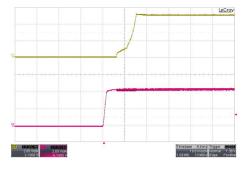
Typical Output Ripple and Noise V_{in} = $V_{in nom}$; Full Load



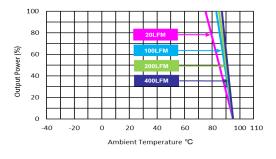
Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic V_{in}=V_{in nom}; Full Load



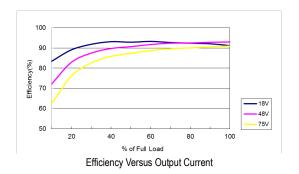
ON/OFF Voltage Start-Up and Output Rise Characteristic V_{in} = V_{in} nom ; Full Load

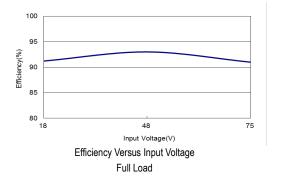


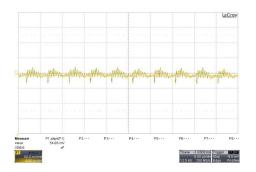
Derating Output Current Versus Ambient Temperature and Airflow V_{in}=V_{in nom}

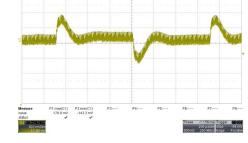


All test conditions are at 25° C The figures are identical for MRWI60-48S12C



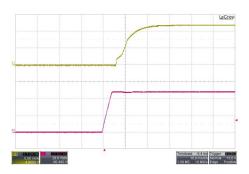


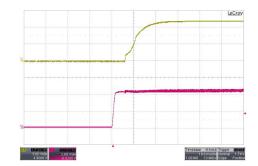




Typical Output Ripple and Noise V_{in} = $V_{in nom}$; Full Load

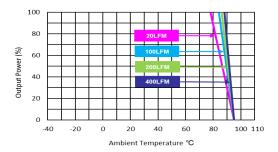
Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$





Typical Input Start-Up and Output Rise Characteristic V_{in}=V_{in nom}; Full Load

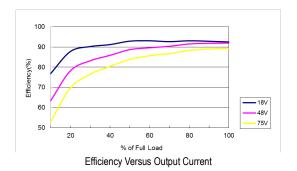
ON/OFF Voltage Start-Up and Output Rise Characteristic V_{in} = V_{in} nom ; Full Load

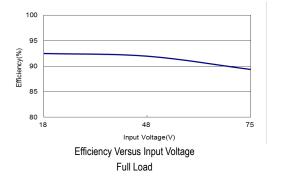


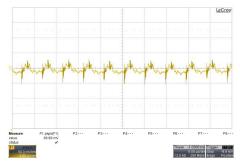
Derating Output Current Versus Ambient Temperature and Airflow V_{in}=V_{in nom}



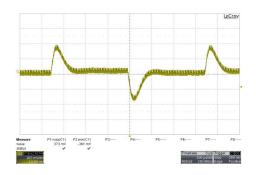
All test conditions are at 25°C $\,$ The figures are identical for MRWI60-48S24C



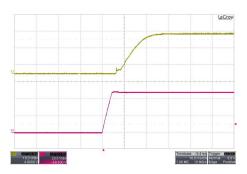




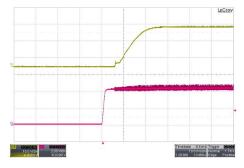
Typical Output Ripple and Noise V_{in} = $V_{in nom}$; Full Load



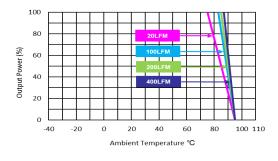
Transient Response to Dynamic Load Change from 100% to 75% of Full Load; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}} = V_{\text{in nom}} \; ; \; \text{Full Load} \;$



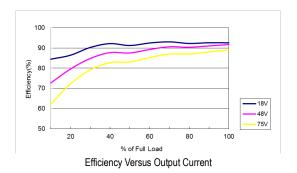
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$

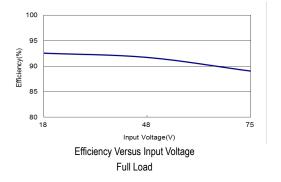


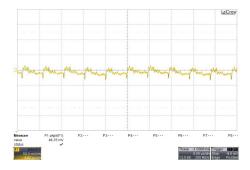
Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} = V_{\text{in nom}}$



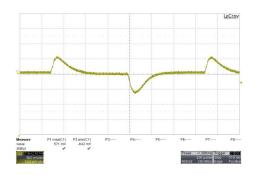
All test conditions are at 25° C The figures are identical for MRWI60-48S48C



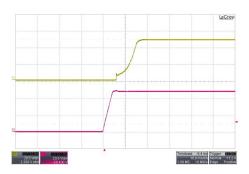




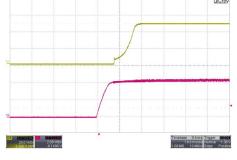
Typical Output Ripple and Noise $V_{\text{in}}\text{=}V_{\text{in nom}}\,;\,\text{Full Load}$



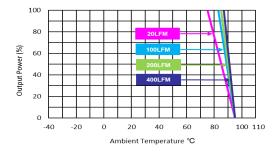
Transient Response to Dynamic Load Change from 100% to 75% of Full Load; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}} = V_{\text{in nom}} \; ; \; \text{Full Load} \;$



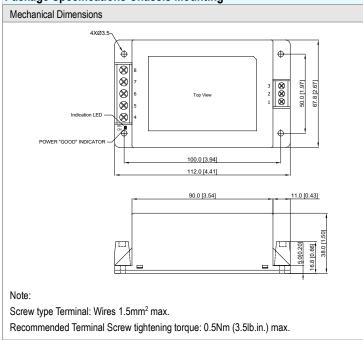
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}} \text{ ; Full Load}$



Derating Output Current Versus Ambient Temperature and Airflow $V_{\text{in}} = V_{\text{in nom}}$



Package Specifications Chassis Mounting



Connec	Connections				
Pin	Function				
1	Remote On/Off				
2	-Vin				
3	+Vin				
4	NC				
5	+Vout				
6	NC				
7	-Vout				
8	NC				

NC: No Connection

- ► All dimensions in mm (inches)
- ➤ Tolerance: ±0.5 (±0.02)

Physical Characteristics

Case Size : 112.0x67.8x38.0mm (4.41x2.67x1.50 inches)
Case Material : Plastic resin (flammability to UL 94V-0 rated)

Weight : 300g

Package Specifications with DIN Rail Mounting Bracket (order code AC-DIN-02) Mechanical Dimensions DIN-Rail Mounting Kit AX30.5 POWER '00000' MOIGATOR 90.0 IS-54| 110.00.43| 90.0 IS-54| 110.00.43| 90.0 IS-54| 110.00.43| 110.00.43|

Physical Characteristics

Case Size : 112.0x67.8x38.0mm (4.41x2.67x1.50 inches)
Case Material : Plastic resin (flammability to UL 94V-0 rated)

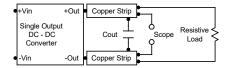
Weight : 353g



Test Setup

Peak-to-Peak Output Noise Measurement Test

Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.



Technical Notes

Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 1) during a logic low is -100µA.

Overload Protection

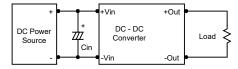
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

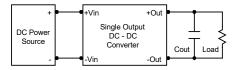
Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a $10\mu\text{F}$ for the 24V and 48V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use $4.7\mu F$ capacitors at the output.

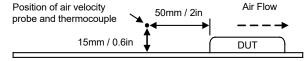


Maximum Capacitive Load

The MRWI60C series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 95°C. The derating curves are determined from measurements obtained in a test setup.

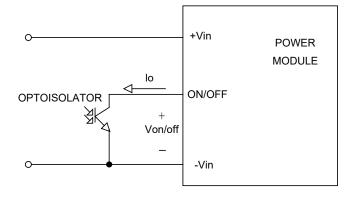


Date:2023-03-02 Rev:7

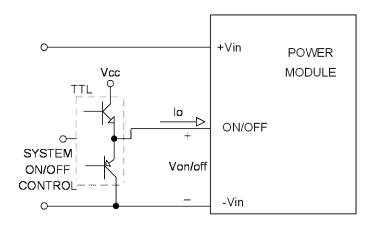


Remote On/Off Implementation

The positive logic remote On/Off control circuit is included. Turns the module ON during logic High on the On/Off pin and turns OFF during logic Low. The On/Off input signal (Von/off) that referenced to GND. If not using the remote on/off feature, please open circuit between on/off pin and -Vin pin to turn the module on.

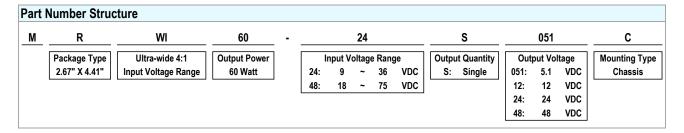


Isolated-Closure Remote ON/OFF



Level Control Using TTL Output





MTBF and Reliability

The MTBF of MRWI60C series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
MRWI60-24S051C	242,029	
MRWI60-24S12C	343,521	
MRWI60-24S24C	342,987	
MRWI60-24S48C	470,833	House
MRWI60-48S051C	255,370	Hours
MRWI60-48S12C	362,987	
MRWI60-48S24C	343,853	
MRWI60-48S48C	471,090	