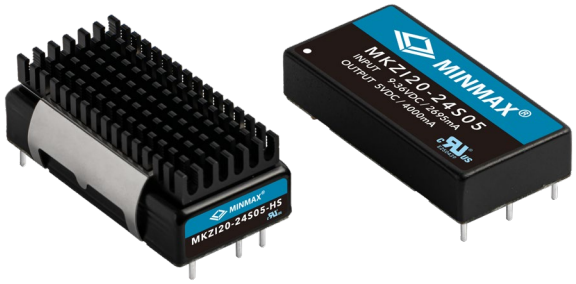
FEATURES



- **Industrial Standard 2"x1" Package**
- **Ultra-wide Input Range 9-36VDC, 18-75VDC, 40-160VDC**
- **I/O Isolation 3000VAC with Reinforced Insulation**
- **Operating Ambient Temp. Range -40℃ to +88.5℃**
- **No Min. Load Requirement**
- **Under-voltage, Overload/Voltage and Short Circuit Protection**
- **Remote On/Off, Output Voltage Trim**
- **Conducted EMI EN 55032/11 Class A Approved**
- **Passed Temperature Cycling Test (TCT) 500 cycles (Only for the P/N with suffix P)**
- **Passed Temperature and Humidity Bias Test (THB) for 1,000 hours**
- **Vibration and Shock/Bump Test EN 61373 Approved**
- **Cooling, Dry & Damp Heat Test IEC/EN 60068-2-1, 2, 30 Approved**
- **Railway EMC Standard EN 50121-3-2 Approved**
- **Railway Certified EN 50155 (IEC60571) Approved**
- **Fire Protection Test EN 45545-2 Approved**
- **UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking**

UL 62368-1
UL 60950-1
CB Scheme
EN50155
3 YEAR WARRANTY
RoHS Compliant

PRODUCT OVERVIEW

The MKZI20 series, launched by MINMAX, is a high-performance 20W isolated DC-DC converter designed specifically for railway applications. The MKZI20 series adopts a fully encapsulated 2"x1" package, offering 18 models suitable for various input voltage ranges, including 24(9-36)VDC, 48(18-75)VDC, and 72/110(40-160)VDC. Through outstanding circuit topology design, the MKZI20 series achieves highly precise output voltage, with a conversion efficiency of up to 88%. Its excellent overall thermal design enables the MKZI20 series to operate in a wide temperature range from -40℃ to +88℃, making it well-suited for extremely cold and hot harsh environments.

The MKZI20 series features multiple functions, including undervoltage, overcurrent, overvoltage, short-circuit protection, remote on/off, and output voltage adjustment, and it has obtained the A-level certification for conducted EMI per EN 55032/11. Additionally, the MKZI20 series has passed vibration and shock/bump tests EN 61373, cooling, dry, and damp heat tests IEC/EN 60068-2-1,2,30, complies with the railway EMC standard EN 50121-3-2, and has obtained railway certification EN 50155(IEC 60571) as well as fire protection testing EN 45545-2. The MKZI20 series features 3000VAC I/O isolation withstand voltage and a reinforced insulation system. Through international certifications and rigorous testing processes, we are confident that the MKZI20 series can meet the stringent requirements of railway equipment and serve as a safety barrier in your system.

Furthermore, if customers prioritize the durability of materials and the performance of devices under extreme environmental temperature variations, MINMAX offers the MKZI20 series to meet these requirements. All models in this series have successfully passed Temperature Cycling Testing (TCT), completing 500 cycles(Option) of high and low-temperature variations (-40℃ to +125℃) under conditions of temperature change at 20℃ per minute. Additionally, they have also passed the Temperature Humidity Bias Test (THB), demonstrating outstanding tolerance for up to 1,000 hours under high-temperature and high-humidity conditions (temperature 85℃ and humidity 85%). Throughout the testing process and upon completion, this series maintains stable and excellent electrical performance.

With a long-term durability guarantee, excellent electrical performance, and efficient heat dissipation, the MKZI20 series has been widely applied in various railway equipment such as door control systems, traction inverters, train automatic protection systems, safety monitoring systems, and brake control systems. The MKZI20 series is the optimal solution for ensuring the long-term stable operation of your equipment.

Model Selection Guide

Model Number	Input Voltage (Range)	Output Voltage	Output Current	Input Current		Over Voltage Protection	Max. capacitive Load	Efficiency (typ.)
			Max.	@Max. Load	@No Load			@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	VDC	μF	%
MKZI20-24S05	24 (9 ~ 36)	5	4000	958	25	6.2	6800	87
MKZI20-24S12		12	1670	960		15	1200	87
MKZI20-24S15		15	1330	955		18	750	87
MKZI20-24S24		24	833	957		30	300	87
MKZI20-24D12		±12	±833	969		±15	600#	86
MKZI20-24D15		±15	±667	969		±18	380#	86
MKZI20-48S05	48 (18 ~ 75)	5	4000	479	15	6.2	6800	87
MKZI20-48S12		12	1670	474		15	1200	88
MKZI20-48S15		15	1330	472		18	750	88
MKZI20-48S24		24	833	473		30	300	88
MKZI20-48D12		±12	±833	479		±15	600#	87
MKZI20-48D15		±15	±667	479		±18	380#	87
MKZI20-110S05	110 (40 ~ 160)	5	4000	216	10	6.2	6800	84
MKZI20-110S12		12	1670	212		15	1200	86
MKZI20-110S15		15	1330	211		18	750	86
MKZI20-110S24		24	833	211		30	300	86
MKZI20-110D12		±12	±833	211		±15	600#	86
MKZI20-110D15		±15	±667	212		±18	380#	86

For each output

Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (100ms. max)	24V Input Models	-0.7	---	50	VDC
	48V Input Models	-0.7	---	100	
	110V Input Models	-0.7	---	170	
Start-Up Threshold Voltage	24V Input Models	---	---	9	
	48V Input Models	---	---	18	
	110V Input Models	---	---	40	
Under Voltage Shutdown	24V Input Models	---	7.5	---	
	48V Input Models	---	16	---	
	110V Input Models	---	37	---	
Start Up Time	All Models	---	30	50	mS
Input Filter		Internal Pi Type			

Remote On/Off Control

Parameter	Conditions	Min.	Typ.	Max.	Unit
Converter On	3.5V ~ 12V or Open Circuit				
Converter Off	0V ~ 1.2V or Short Circuit				
Control Input Current (on)	Vctrl = 5.0V	---	0.5	---	mA
Control Input Current (off)	Vctrl = 0V	---	-0.5	---	mA
Control Common	Referenced to Negative Input				
Standby Input Current	Nominal Vin	---	2.5	---	mA

Output Specifications

Parameter	Conditions / Model			Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy				---	---	±1.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads			---	---	±2.0	%
Line Regulation	Vin=Min. to Max. @ Full Load			---	---	±0.2	%
Load Regulation	Io=0% to 100%		Single Output	---	---	±0.5	%
			Dual Output	---	---	±1.0	%
Minimum Load	No minimum Load Requirement						
Ripple & Noise	0-20 MHz Bandwidth	5Vo	Measured with a 10μF/25V MLCC	---	50	---	mV P-P
		12Vo,15Vo, ±12Vo, ±15Vo		---	100	---	mV P-P
		24Vo	Measured with a 4.7μF/50V MLCC	---	150	---	mV P-P
Transient Recovery Time	25% Load Step Change (2)			---	---	300	μsec
Transient Response Deviation				---	±3	±5	%
Temperature Coefficient				---	---	±0.02	%/℃
Trim Up / Down Range (See Page 9)	% of Nominal Output Voltage			---	---	±10	%
Over Load Protection	Hiccup			---	150	---	%
Short Circuit Protection	Continuous, Automatic Recovery (Hiccup Mode 0.3Hz typ. / 0.5Hz max.)						

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	Reinforced Insulation, Rated For 60 Seconds	3000	---	---	VAC
Isolation Voltage Input/Output to case	Rated For 60 Seconds	1500	---	---	VAC
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
I/O Isolation Capacitance	100kHz, 1V	---	1500	---	pF
Switching Frequency		260	280	310	kHz
MTBF(calculated)	MIL-HDBK-217F@25℃ Full Load, Ground Benign	665,100	---	---	Hours
Safety Approval	UL/cUL 60950-1 recognition(UL certificate), IEC/EN 60950-1(CB-report), EN 50155, IEC 60571				
	UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report)				

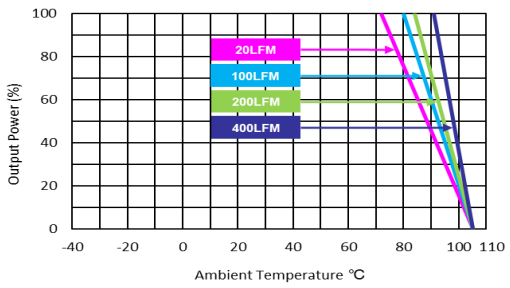
EMC Specifications

Parameter	Standards & Level			Performance
General	Compliance with EN 50121-3-2 Railway Applications			
EMI(5)	Conduction	EN 55032/11	Without external components	Class A
	Radiation		With external components	
EMS(5)	EN 55035			
	ESD	EN 61000-4-2 Air ± 8kV, Contact ± 6kV		A
	Radiated immunity	EN 61000-4-3 10V/m		A
	Fast transient	EN 61000-4-4 ±2kV		A
	Surge	EN 61000-4-5 ±2kV		A
	Conducted immunity	EN 61000-4-6 10Vrms		A
	PFMF	EN 61000-4-8 100A/m, 1000A/m For 1 Second		A

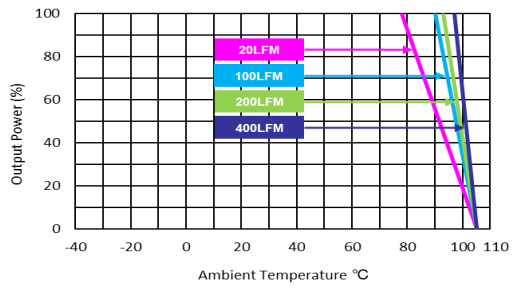
Environmental Specifications

Parameter	Conditions / Model	Min.	Typ.	Max.		Unit
				without Heatsink	with Heatsink	
Operating Temperature Range Nominal Vin, Load 100% Inom. (for Power Derating see relative Derating Curves)	MKZI20-48S12, MKZI20-48S15, MKZI20-48S24	-40	---	72	78	℃
	MKZI20-24S05, MKZI20-24S12, MKZI20-24S15 MKZI20-24S24, MKZI20-48S05, MKZI20-48D12 MKZI20-48D15		---	69	76	
	MKZI20-24D12, MKZI20-24D15, MKZI20-110S12 MKZI20-110S15, MKZI20-110S24, MKZI20-110D12 MKZI20-110D15		---	66	73	
	MKZI20-110S05		---	59	68	
Thermal Impedance	20LFM Convection without Heatsink	12.1	---	---		℃/W
	20LFM Convection with Heatsink	9.8	---	---		℃/W
	100LFM Convection without Heatsink	9.2	---	---		℃/W
	100LFM Convection with Heatsink	5.4	---	---		℃/W
	200LFM Convection without Heatsink	7.8	---	---		℃/W
	200LFM Convection with Heatsink	4.5	---	---		℃/W
	400LFM Convection without Heatsink	5.2	---	---		℃/W
	400LFM Convection with Heatsink	3.0	---	---		℃/W
Case Temperature		---	---	+105		℃
Over Temperature Protection (Case)		---	+115	---		℃
Storage Temperature Range		-50	---	+125		℃
Cooling Test	Compliance to IEC/EN60068-2-1					
Dry Heat	Compliance to IEC/EN60068-2-2					
Damp Heat	Compliance to IEC/EN60068-2-30					
Shock & Vibration Test	Compliance to IEC/EN 61373					
Operating Humidity (non condensing)		---	---	95		% rel. H
RFI	Six-Sided Shielded, Metal Case					
Lead Temperature (1.5mm from case for 10Sec.)		---	---	260		℃
Temperature cycling(7)	Temperature: -40℃~125℃, unti temp. ramp 20℃/min., 500 cycles					
Temperature Humidity Bias(7)	Temperature: 85℃, Humidity: 85%RH, 1000hrs					

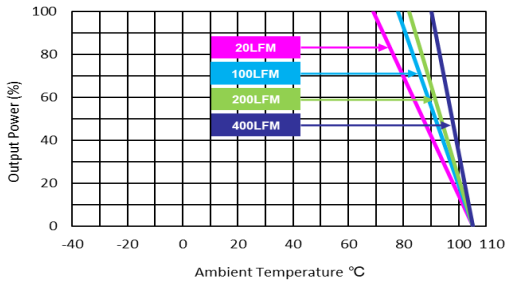
Power Derating Curve



MKZI20-48S12, MKZI20-48S15, MKZI20-48S24
Derating Curve without Heatsink



MKZI20-48S12, MKZI20-48S15, MKZI20-48S24
Derating Curve with Heatsink



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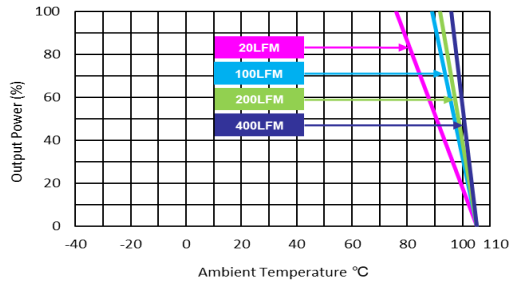
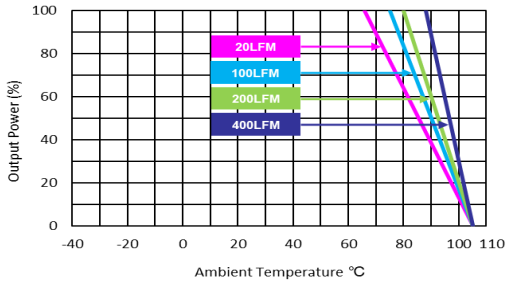
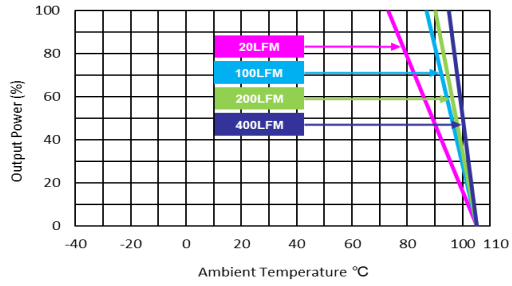
Derating Curve without Heatsink



MKZI20-24S05, MKZI20-24S12, MKZI20-24S15, MKZI20-24S24
MKZI20-48S05, MKZI20-48D12, MKZI20-48D15
Derating Curve with Heatsink



MKZI20-24D12, MKZI20-24D15, MKZI20-110S12, MKZI20-110S15
MKZI20-110S24,MKZI20-110D12, MKZI20-110D15
Derating Curve without Heatsink



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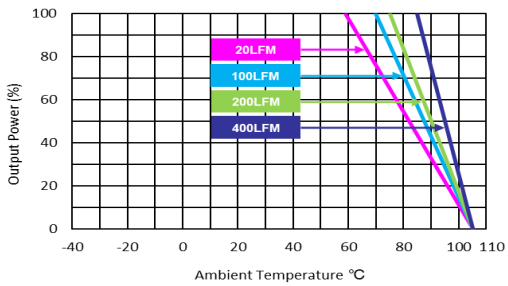
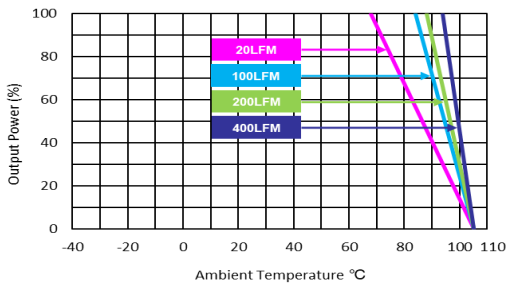
MKZI20-110S24,MKZI20-110D12, MKZI20-110D15
Derating Curve with Heatsink

Power Derating Curve



MKZI20-110S05 Derating Curve without Heatsink



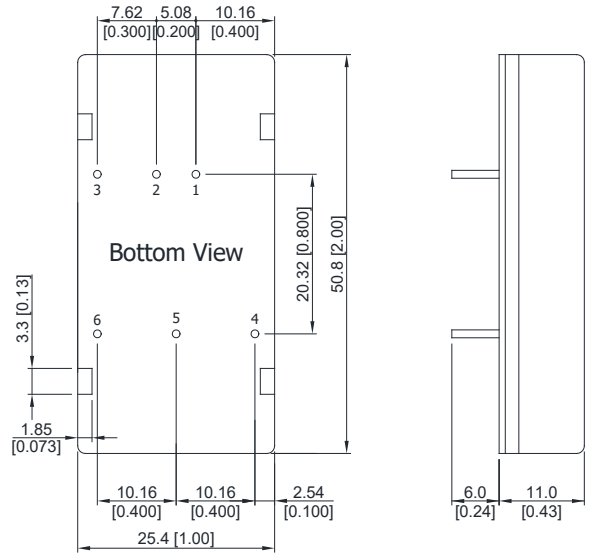
MKZI20-110S05 Derating Curve with Heatsink

Notes

1 Specifications typical at Ta=+25℃, resistive load, nominal input voltage and rated output current unless otherwise noted.
2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
3 We recommend to protect the converter by a slow blow fuse in the input supply line.
4 Other input and output voltage may be available, please contact MINMAX.
5 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.
6 Specifications are subject to change without notice.
7 The condition is only for the P/N with suffix P.
8 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Package Specifications

Mechanical Dimensions



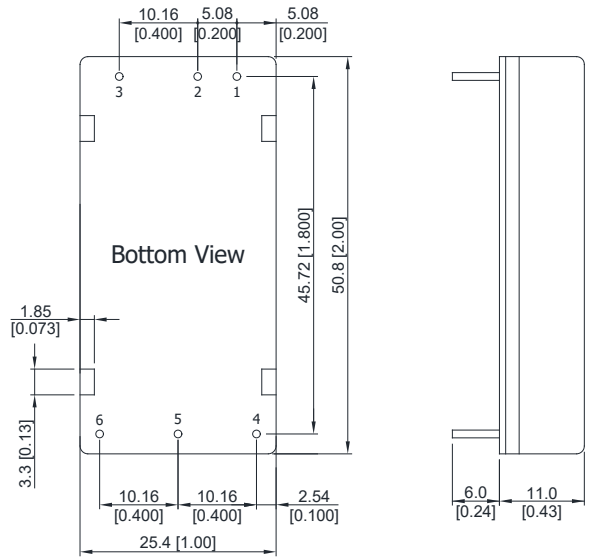
Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	Ø 1.0 [0.04]
2	-Vin	-Vin	Ø 1.0 [0.04]
3	Remote On/Off	Remote On/Off	Ø 1.0 [0.04]
4	+Vout	+Vout	Ø 1.0 [0.04]
5	Trim	Common	Ø 1.0 [0.04]
6	-Vout	-Vout	Ø 1.0 [0.04]

- All dimensions in mm (inches)
- Tolerance: X.X±0.75 (X.XX±0.03)
  X.XX±0.25 (X.XXX±0.01)
- Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

Package Specifications with "A" Pinning (order code suffix A)

Mechanical Dimensions



Pin Connections

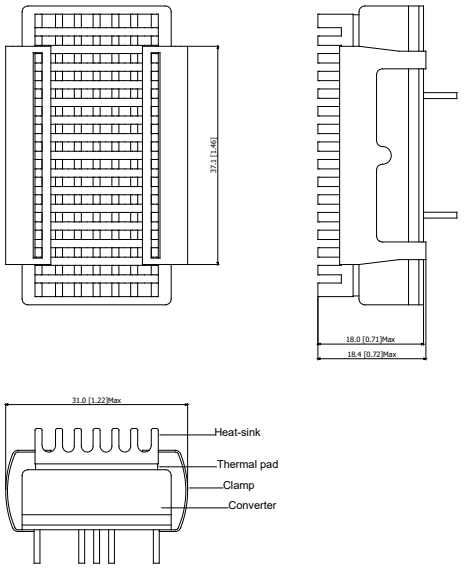
Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	Ø 1.0 [0.04]
2	-Vin	-Vin	Ø 1.0 [0.04]
3	Remote On/Off	Remote On/Off	Ø 1.0 [0.04]
4	+Vout	+Vout	Ø 1.0 [0.04]
5	-Vout	Common	Ø 1.0 [0.04]
6	Trim	-Vout	Ø 1.0 [0.04]

- All dimensions in mm (inches)
- Tolerance: X.X±0.75 (X.XX±0.03)
  X.XX±0.25 (X.XXX±0.01)
- Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

Physical Characteristics

Case Size	:	50.8x25.4x11.0 mm (2.0x1.0x0.43 inches)
Case Material	:	Metal With Non-Conductive Baseplate
Base Material	:	FR4 PCB (flammability to UL 94V-0 rated)
Insulated Frame Material	:	Non-Conductive Black Plastic (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Potting Material	:	Silicone (UL94-V0)
Weight	:	40.5g

Heatsink (Option, –HS)

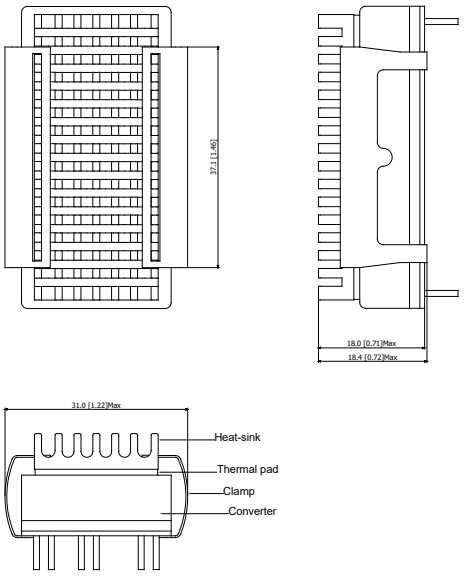


Physical Characteristics		
Heatsink Material	:	Aluminum
Finish	:	Black Anodized Coating
Weight	:	9g

▶ The advantages of adding a heatsink are:

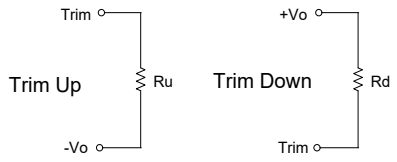
1. To improve heat dissipation and increase the stability and reliability of the DC-DC converters at high operating temperatures.
2. To increase operating temperature of the DC-DC converter, please refer to Derating Curve.

"A" Pinning Heatsink (Option, –HS)



External Output Trimming

Output can be externally trimmed by using the method shown below

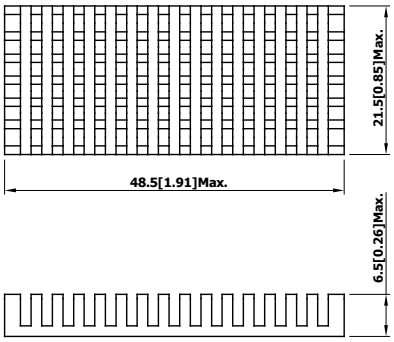


	MKZI20-XXS05		MKZI20-XXS12		MKZI20-XXS15		MKZI20-XXS24	
Trim Range (%)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)	Trim down (kΩ)	Trim up (kΩ)
1	156.81	119.77	419.81	344.74	602.92	482.88	598.97	486.83
2	70.69	53.70	187.68	154.37	269.91	215.89	267.93	217.87
3	41.99	31.67	110.30	90.92	158.91	126.89	157.59	128.21
4	27.64	20.66	71.61	59.19	103.41	82.40	102.42	83.38
5	19.03	14.05	48.40	40.15	70.10	55.70	69.31	56.49
6	13.29	9.65	32.93	27.46	47.90	37.90	47.25	38.56
7	9.18	6.50	21.87	18.39	32.05	25.18	31.48	25.75
8	6.11	4.14	13.58	11.59	20.15	15.65	19.66	16.14
9	3.72	2.31	7.13	6.31	10.90	8.23	10.46	8.67
10	1.80	0.84	1.98	2.07	3.50	2.30	3.11	2.69

Order Code Table (with TCT 150 cycles + THB 1,000 hours)			
Standard	With heatsink	With "A" Pinning	With "A" Pinning & heatsink
MKZI20-24S05	MKZI20-24S05-HS	MKZI20-24S05A	MKZI20-24S05A-HS
MKZI20-24S12	MKZI20-24S12-HS	MKZI20-24S12A	MKZI20-24S12A-HS
MKZI20-24S15	MKZI20-24S15-HS	MKZI20-24S15A	MKZI20-24S15A-HS
MKZI20-24S24	MKZI20-24S24-HS	MKZI20-24S24A	MKZI20-24S24A-HS
MKZI20-24D12	MKZI20-24D12-HS	MKZI20-24D12A	MKZI20-24D12A-HS
MKZI20-24D15	MKZI20-24D15-HS	MKZI20-24D15A	MKZI20-24D15A-HS
MKZI20-48S05	MKZI20-48S05-HS	MKZI20-48S05A	MKZI20-48S05A-HS
MKZI20-48S12	MKZI20-48S12-HS	MKZI20-48S12A	MKZI20-48S12A-HS
MKZI20-48S15	MKZI20-48S15-HS	MKZI20-48S15A	MKZI20-48S15A-HS
MKZI20-48S24	MKZI20-48S24-HS	MKZI20-48S24A	MKZI20-48S24A-HS
MKZI20-48D12	MKZI20-48D12-HS	MKZI20-48D12A	MKZI20-48D12A-HS
MKZI20-48D15	MKZI20-48D15-HS	MKZI20-48D15A	MKZI20-48D15A-HS
MKZI20-110S05	MKZI20-110S05-HS	MKZI20-110S05A	MKZI20-110S05A-HS
MKZI20-110S12	MKZI20-110S12-HS	MKZI20-110S12A	MKZI20-110S12A-HS
MKZI20-110S15	MKZI20-110S15-HS	MKZI20-110S15A	MKZI20-110S15A-HS
MKZI20-110S24	MKZI20-110S24-HS	MKZI20-110S24A	MKZI20-110S24A-HS
MKZI20-110D12	MKZI20-110D12-HS	MKZI20-110D12A	MKZI20-110D12A-HS
MKZI20-110D15	MKZI20-110D15-HS	MKZI20-110D15A	MKZI20-110D15A-HS

Order Code Table (with TCT 500 cycles + THB 1,000 hours)			
Standard	With heatsink	With "A" Pinning	With "A" Pinning & heatsink
MKZI20-24S05P	MKZI20-24S05P-HS	MKZI20-24S05AP	MKZI20-24S05AP-HS
MKZI20-24S12P	MKZI20-24S12P-HS	MKZI20-24S12AP	MKZI20-24S12AP-HS
MKZI20-24S15P	MKZI20-24S15P-HS	MKZI20-24S15AP	MKZI20-24S15AP-HS
MKZI20-24S24P	MKZI20-24S24P-HS	MKZI20-24S24AP	MKZI20-24S24AP-HS
MKZI20-24D12P	MKZI20-24D12P-HS	MKZI20-24D12AP	MKZI20-24D12AP-HS
MKZI20-24D15P	MKZI20-24D15P-HS	MKZI20-24D15AP	MKZI20-24D15AP-HS
MKZI20-48S05P	MKZI20-48S05P-HS	MKZI20-48S05AP	MKZI20-48S05AP-HS
MKZI20-48S12P	MKZI20-48S12P-HS	MKZI20-48S12AP	MKZI20-48S12AP-HS
MKZI20-48S15P	MKZI20-48S15P-HS	MKZI20-48S15AP	MKZI20-48S15AP-HS
MKZI20-48S24P	MKZI20-48S24P-HS	MKZI20-48S24AP	MKZI20-48S24AP-HS
MKZI20-48D12P	MKZI20-48D12P-HS	MKZI20-48D12AP	MKZI20-48D12AP-HS
MKZI20-48D15P	MKZI20-48D15P-HS	MKZI20-48D15AP	MKZI20-48D15AP-HS
MKZI20-110S05P	MKZI20-110S05P-HS	MKZI20-110S05AP	MKZI20-110S05AP-HS
MKZI20-110S12P	MKZI20-110S12P-HS	MKZI20-110S12AP	MKZI20-110S12AP-HS
MKZI20-110S15P	MKZI20-110S15P-HS	MKZI20-110S15AP	MKZI20-110S15AP-HS
MKZI20-110S24P	MKZI20-110S24P-HS	MKZI20-110S24AP	MKZI20-110S24AP-HS
MKZI20-110D12P	MKZI20-110D12P-HS	MKZI20-110D12AP	MKZI20-110D12AP-HS
MKZI20-110D15P	MKZI20-110D15P-HS	MKZI20-110D15AP	MKZI20-110D15AP-HS

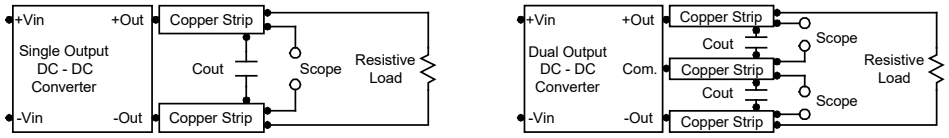
Order Code For Heatsink kit (including: Heatsink x1, Clamp x 2, Thermal Pad x1)
HS-K003



Test Setup

Peak-to-Peak Output Noise Measurement Test

Use a 1μF ceramic capacitor and a 10μF tantalum capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.



Technical Notes

Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 3) during a logic low is -100μA.

Overload Protection

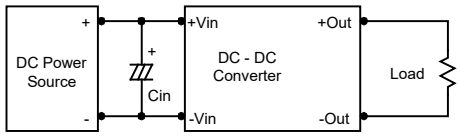
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

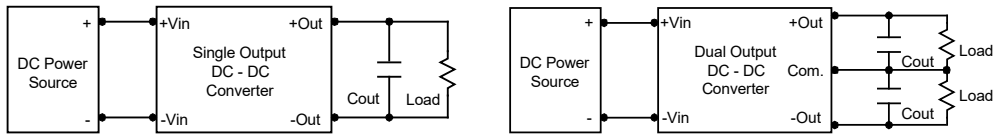
Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 4.7μF for the 24V input devices, a 2.2μF for the 48V devices and a 1μF for the 110V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7μF capacitors at the output.



Maximum Capacitive Load

The MKZI20 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.