



MJW25 Series EC Note

DC-DC CONVERTER 25W, Highest Power Density

Features

- Smallest Encapsulated 25W Converter
- Ultra-compact 1" X 1" Package
- Wide 2:1 Input Voltage Range
- Fully Regulated Output Voltage
- Excellent Efficiency up to 90%
- I/O Isolation 1500 VDC
- ► Operating Ambient Temp. Range -40°C to +80°C
- No Min. Load Requirement
- Overload/Voltage and Short Circuit Protection
- Remote On/Off Control, Output Voltage Trim
- Shielded Metal Case with Insulated Baseplate
- UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

The MINMAX MJW25 series is the generation of high-performance DC-DC converter modules with very high power density. The product offers fully 25W in a shielded metal package with dimensions of just 1.0"x1.0"x0.4". All models provide wide 2:1 input range and tightly regulated output voltage. By state-of-the-art circuit topology a very high efficiency up to 90% could be achieved allowing an operating temperature range of -40°C to +80°C (with derating).

These converters are qualified for demanding applications in battery operated equipment, instrumentation, data communication, industrial and many other space critical applications.

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Model Selection	Guide								
Model	Input	Output	Output	Ing	out	Reflected	Over	Max. capacitive	Efficiency
Number	Voltage	Voltage	Current	Cur	rent	Ripple	Voltage	Load	(typ.)
	(Range)		Max.	@Max. Load	@No Load	Current	Protection		@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	mA (typ.)	VDC	μF	%
MJW25-12S033		3.3	6000	1900	75		3.9	10300	87
MJW25-12S05		5	5000	2340	85		6.2	6800	89
MJW25-12S12	12	12	2090	2350	80	80	15	1200	89
MJW25-12S15	(9 ~ 18)	15	1670	2350	80	80	18	750	89
MJW25-12D12		±12	±1040	2340	75		±15	680#	89
MJW25-12D15		±15	±840	2360	75		±18	380#	89
MJW25-24S033		3.3	6000	940	55		3.9	10300	88
MJW25-24S05		5	5000	1160	60		6.2	6800	90
MJW25-24S12	24	12	2090	1160	55	50	15	1200	90
MJW25-24S15	(18 ~ 36)	15	1670	1160	55	50	18	750	90
MJW25-24D12		±12	±1040	1170	50		±15	680#	89
MJW25-24D15		±15	±840	1180	50		±18	380#	89
MJW25-48S033		3.3	6000	470	35		3.9	10300	88
MJW25-48S05		5	5000	580	40]	6.2	6800	90
MJW25-48S12	48	12	2090	580	35	30	15	1200	90
MJW25-48S15	(36 ~ 75)	15	1670	580	35	30	18	750	90
MJW25-48D12		±12	±1040	585	40]	±15	680#	89
MJW25-48D15		±15	±840	590	40		±18	380#	89

For each output

Input Specificat	tions					
F	Parameter	Conditions / Model	Min.	Тур.	Max.	Unit
		12V Input Models	-0.7		25	
Input Surge Voltage	(100ms max.)	24V Input Models	-0.7		50	
		48V Input Models	-0.7		100	VDC
		12V Input Models			9	VDC
Start-up Threshold V	oltage	24V Input Models			18	
		48V Input Models			36	
Input Polarity Protect	lion		None			
Charles Times	Power Up	Newinel Vie and Constant Desisting Load			30	ms
Start-up Time	Remote On/Off	Nominal Vin and Constant Resistive Load			30	ms
Input Filter		All Models		Internal	LC Type	

Remote On/Off Control

Parameter	Conditions	Min.	Тур.	Max.	Unit
Converter On	3.5V ~ 12V	or Open Circui	t		
Converter Off	0V ~ 1.2V c	or Short Circuit			
Control Input Current (on)	Vctrl = 5.0V			0.5	mA
Control Input Current (off)	Vctrl = 0V			-0.5	mA
Control Common	Referenced to	o Negative Inp	ut		
Standby Input Current	Nominal Vin		3		mA



Output Specifications						
Parameter	Cond	itions / Model	Min.	Тур.	Max.	Unit
Output Voltage Setting Accuracy					±1.0	%Vnom.
Output Voltage Balance	Dual Outpu	it, Balanced Loads			±2.0	%
Line Regulation	Vin=Min. to	Max. @Full Load			±0.2	%
Les d Develotion	1. 00/ 1. 4000/	Single Output			±0.2 %	
Load Regulation	Io=0% to 100%	Dual Output			±1.0	%
Cross Regulation (Dual)	Asymmetrical	load 25% / 100% FL			±5.0	%
Minimum Load		No minimum L	oad Requirem	ent		
Dianta 9 Maine		3.3V & 5V Models ₍₃₎			100	mV _{P-P}
Ripple & Noise	0-20 MHz Bandwidth	12V , 15V & Dual Models ₍₃₎			150	mV _{P-P}
Transient Recovery Time	05%(1			250		µsec
Transient Response Deviation	25% L0a	d Step Change(2)		±3	±5	%
Temperature Coefficient					±0.02	%/°C
Trim Up / Down Range (See Page 24)	% of Nomi	nal Output Voltage			±10	%
Over Load Protection		Current Limitation at 150	% typ. of lout	max., Hiccup		
Short Circuit Protection		Continuous, Automatic Reco	overy (Hiccup I	Node 0.7Hz ty	o.)	

General Specifications

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Parameter	Conditions	Min.	Тур.	Max.	Unit
1/O la slation Valtana	60 Seconds	1500			VDC
I/O Isolation Voltage	1 Second	1800			VDC
I/O Isolation Resistance	500 VDC	1000			MΩ
I/O Isolation Capacitance	100kHz, 1V			2000	pF
Switching Frequency			285		kHz
MTBF(calculated)	MIL-HDBK-217F@25°C, Ground Benign		313,300		Hours
Cafet: Announce	UL/cUL 60950-1 recognition(CSA	certificate), IEC	/EN 60950-1(C	B-report)	
Safety Approvals	UL/cUL 62368-1 recognition(UL	certificate), IEC/	EN 62368-1(CE	B-report)	

EMC Specifications

Parameter		Standards & Level		Performance
EMI	Conduction	EN 55032	With outernal components	Class A
EMI(6)	Radiation	EN 55052	With external components	Class A
	EN 55035			
	ESD	EN61000-4-2 Air ± 8kV	Contact ±6kV	A
EME	Radiated immunity	EN 61000-4-3	10V/m	A
EMS ₍₆₎	Fast transient	EN 61000-4-4	±2kV	A
	Surge	EN 61000-4-5	±1kV	A
	Conducted immunity	EN 61000-4-6 1	0Vrms	A

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Environmental Specifications			Ma	ax		
Parameter	Conditions / Model	Min.	without Heatsink	with Heatsink	Unit	
	MJW25-24S033, MJW25-48S033		57	65		
	MJW25-24S05, MJW25-24S12					
	MJW25-24S15, MJW25-48S05		56	64		
Operating Ambient Temperature Range	MJW25-48S12, MJW25-48S15					
Nominal Vin, Load 100% Inom.	MJW25-12S033	-40	53	61	°C	
(for Power Derating see relative Derating Curves)	MJW25-12S05, MJW25-12S12, MJW25-12S15					
	MJW25-12D12, MJW25-12D15		50	50		
	MJW25-24D12, MJW25-24D15		50	59		
	MJW25-48D12, MJW25-48D15					
	20LFM Convection without Heatsink	17.6		-	°C/W	
	20LFM Convection with Heatsink	14.8		-	°C/W	
	100LFM Convection without Heatsink	13.6		-	°C/W	
Thermal Impedance	100LFM Convection with Heatsink	8.5		-	°C/W	
Thermal Impedance	200LFM Convection without Heatsink	11.8		-	°C/W	
	200LFM Convection with Heatsink	6.5		-	°C/W	
	400LFM Convection without Heatsink	8.8		-	°C/W	
	400LFM Convection with Heatsink	4.3		-	°C/W	
Case Temperature			+1	05	°C	
Storage Temperature Range		-50	+1	25	°C	
Humidity (non condensing)			9	5	% rel. H	
RFI	Six-Sid	ed Shieldeo	l, Metal Case			
Lead Temperature (1.5mm from case for 10Sec.)			26	60	°C	

Notes

1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage, rated output current unless otherwise noted.

2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.

3 Ripple & Noise measurement with a 1µF/50V MLCC and a 10µF Tantalum Capacitor.

4 We recommend to protect the converter by a slow blow fuse in the input supply line.

5 Other input and output voltage may be available, please contact MINMAX

6 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.

7 Specifications are subject to change without notice.

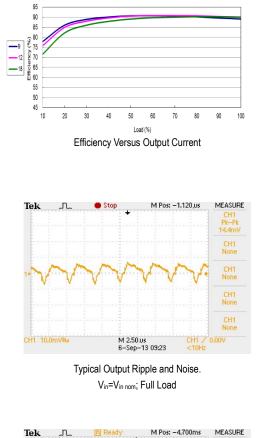
8 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

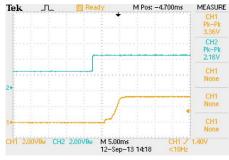
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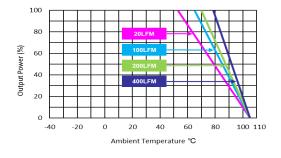
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-12S033

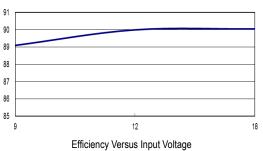




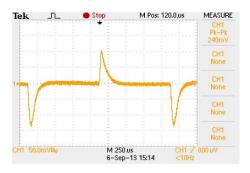
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}} \text{=} V_{\text{in nom}} \text{ ; Full Load}$



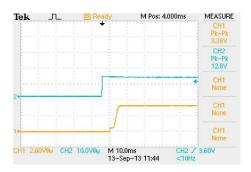
Derating Output Power Versus Ambient Temperature V_in=V_in nom



Full Load



Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; V_{in} =V_{in nom}



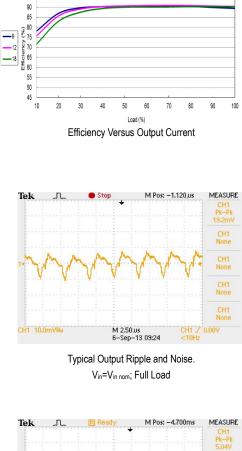
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

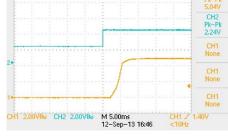


Characteristic Curves

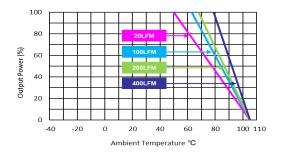
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All test conditions are at 25°C The figures are identical for MJW25-12S05

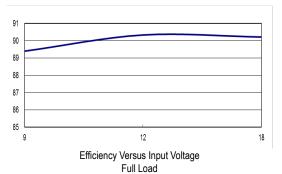




ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

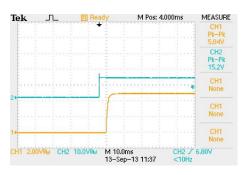


Derating Output Power Versus Ambient Temperature $V_{\text{in}}\text{=}V_{\text{in nom}}$





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

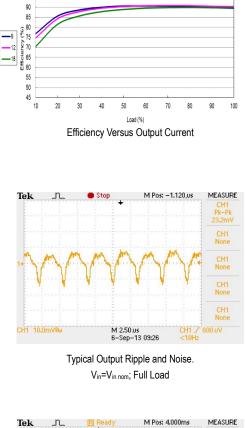
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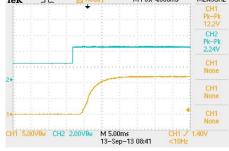


Characteristic Curves

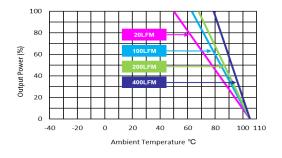
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All test conditions are at 25°C $\,$ The figures are identical for MJW25-12S12 $\,$

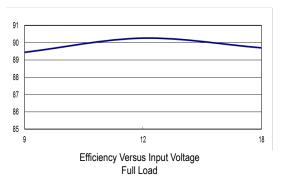




ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}} \text{=} V_{\text{in nom}} \text{ ; Full Load}$

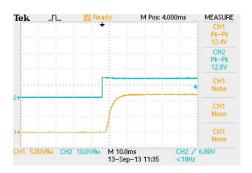


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom



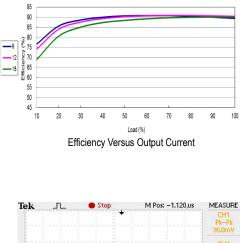
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

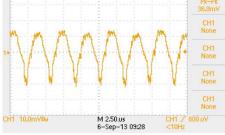
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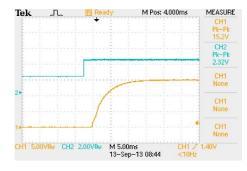
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-12S15

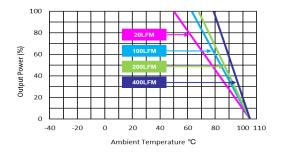




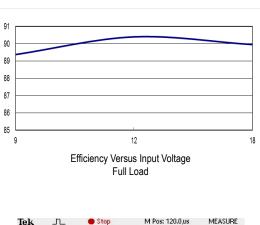
Typical Output Ripple and Noise. Vin=Vin nom; Full Load

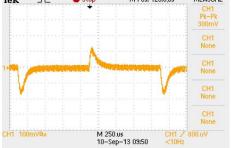


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

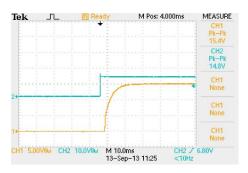


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$



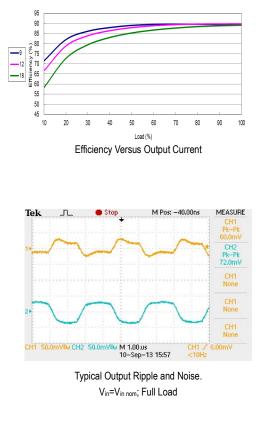
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

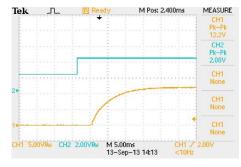
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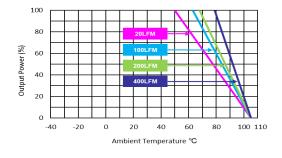
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-12D12

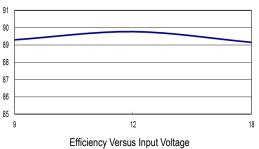




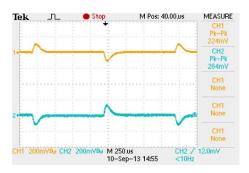
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



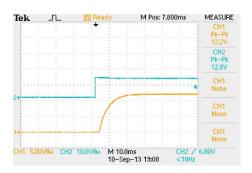
Derating Output Power Versus Ambient Temperature $V_{\text{in}}\text{=}V_{\text{in nom}}$



Full Load



Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$

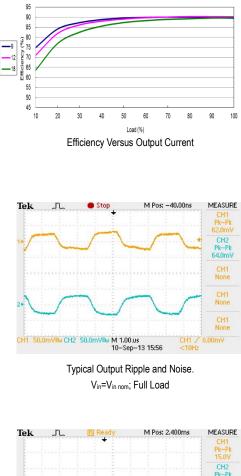


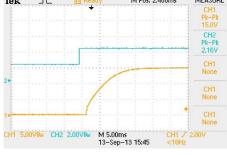
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



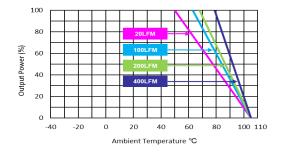
Characteristic Curves

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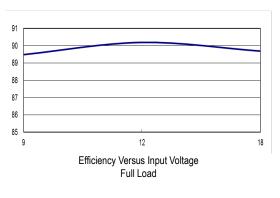


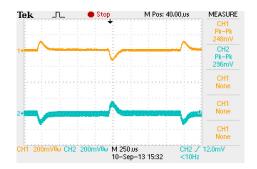


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

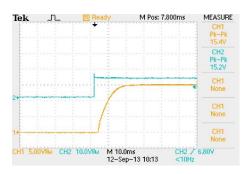


Derating Output Power Versus Ambient Temperature $V_{\text{in}}\text{=}V_{\text{in nom}}$





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}} = V_{\text{in nom}}$



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

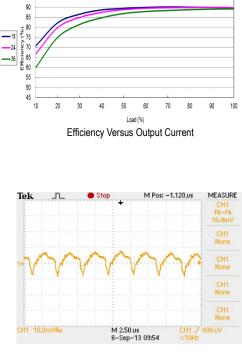
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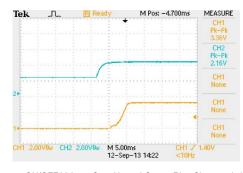
Characteristic Curves

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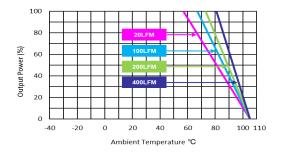
All test conditions are at 25°C The figures are identical for MJW25-24S033



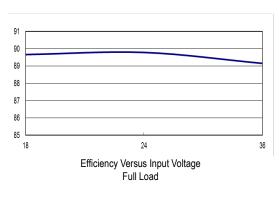
Typical Output Ripple and Noise. Vin=Vin nom; Full Load

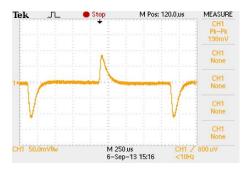


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

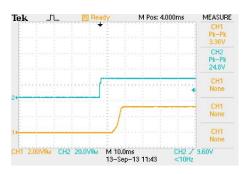


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; V_{in} =V_{in nom}

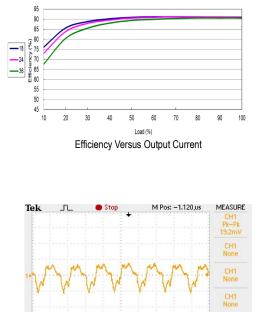


Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



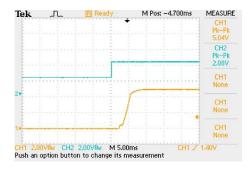
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-24S05

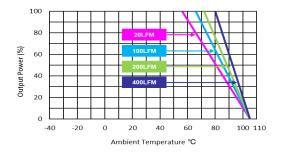




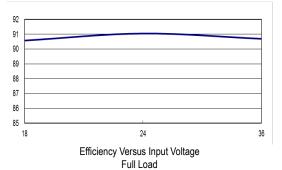
Vin=Vin nom; Full Load



ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}} \text{=} V_{\text{in nom}} \text{ ; Full Load}$

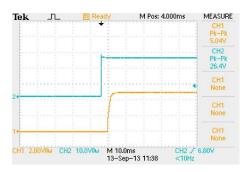


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom



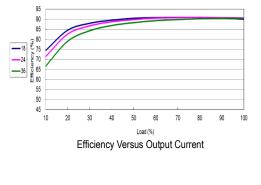
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

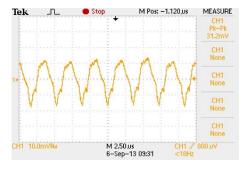
Date:2024-05-09 Rev:7



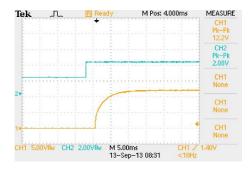
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-24S12

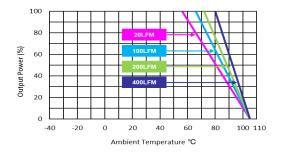




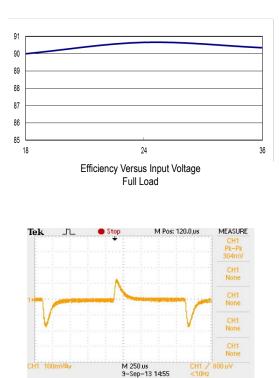
Typical Output Ripple and Noise. Vin=Vin nom; Full Load



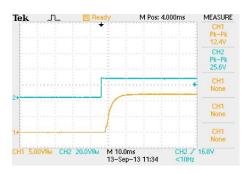
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



Derating Output Power Versus Ambient Temperature V_in=V_in nom



Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom

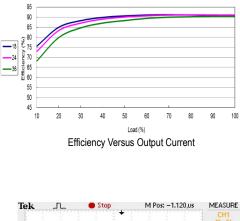


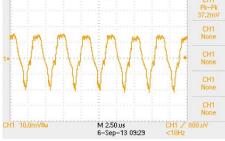
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



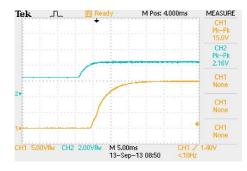
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-24S15

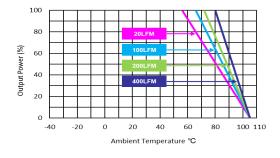




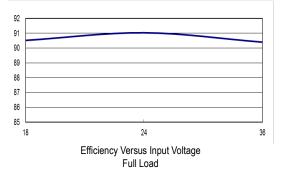
Typical Output Ripple and Noise. Vin=Vin nom; Full Load

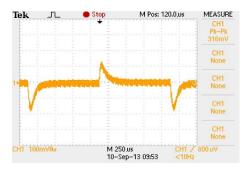


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

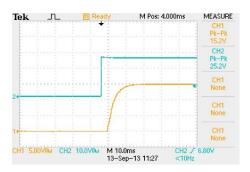


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}} = V_{\text{in nom}}$



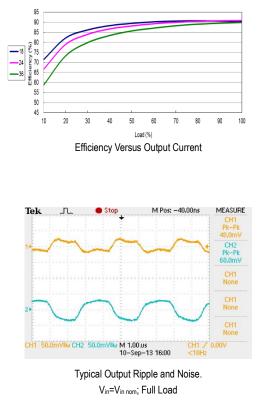
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

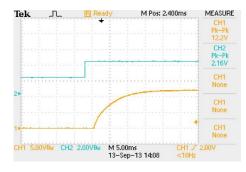
Date:2024-05-09 Rev:7



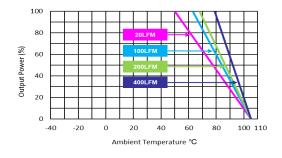
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-24D12

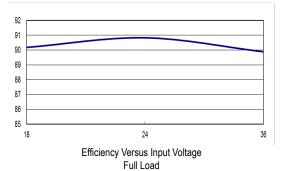




ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

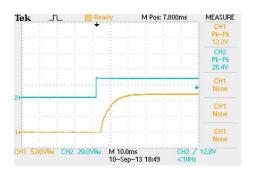


Derating Output Power Versus Ambient Temperature $V_{\text{in}}\text{=}V_{\text{in nom}}$





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom



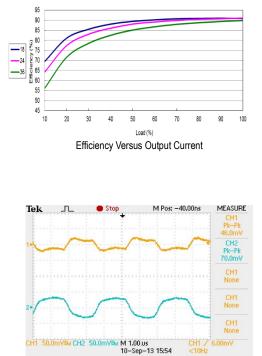
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

Date:2024-05-09 Rev:7

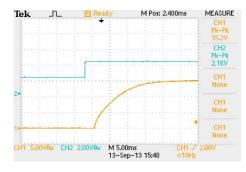


Characteristic Curves

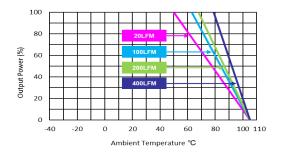
All test conditions are at 25°C The figures are identical for MJW25-24D15



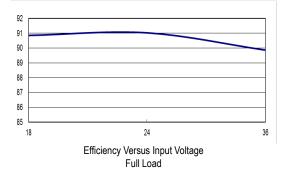
Typical Output Ripple and Noise. V_{in} =V_{in nom}; Full Load

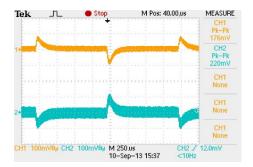


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

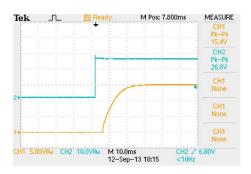


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}} = V_{\text{in nom}}$

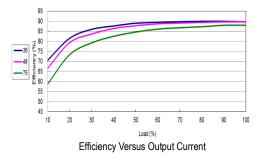


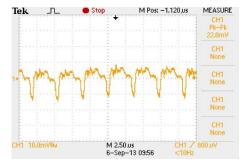
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



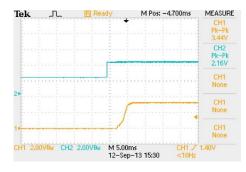
Characteristic Curves

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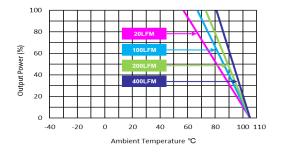




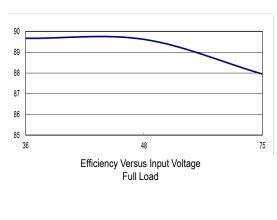
Typical Output Ripple and Noise. Vin=Vin nom; Full Load



ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}} \text{=} V_{\text{in nom}} \text{ ; Full Load}$

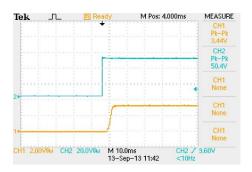


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$

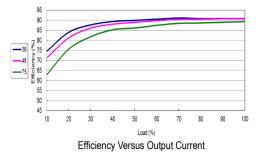


Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



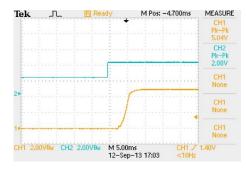
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-48S05

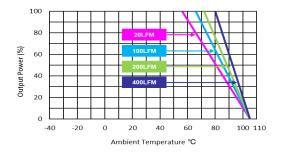




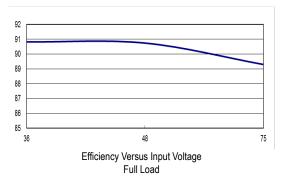
Typical Output Ripple and Noise. Vin=Vin nom; Full Load



ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}} \text{=} V_{\text{in nom}} \text{ ; Full Load}$

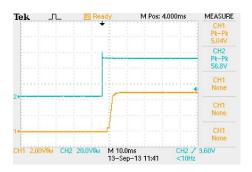


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom

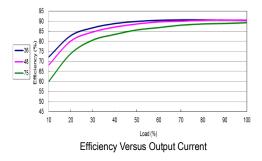


Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



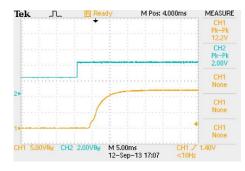
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-48S12

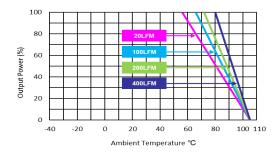




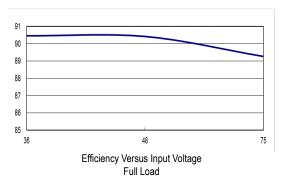
Typical Output Ripple and Noise. Vin=Vin nom; Full Load



ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

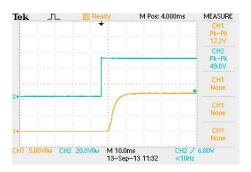


Derating Output Power Versus Ambient Temperature $V_{\text{in}}\text{=}V_{\text{in nom}}$





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom



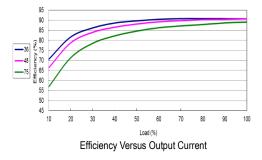
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

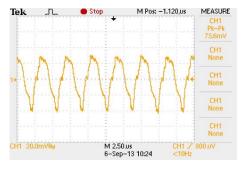
Date:2024-05-09 Rev:7



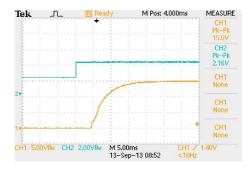
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-48S15

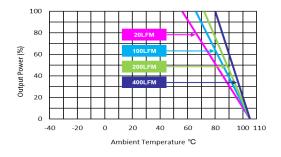




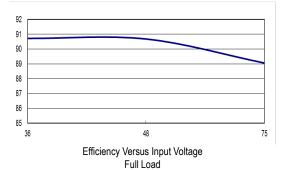
Typical Output Ripple and Noise. Vin=Vin nom; Full Load



ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



Derating Output Power Versus Ambient Temperature V_in=V_in nom



 Tek
 Chi
 Stop
 M Pos: 120.0,us
 MEASURE

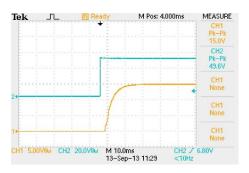
 CH1
 Pk-Pk
 200 mV
 CH1
 Pk-Pk

 11
 CH1
 None
 CH1
 None

 CH1
 None
 CH1
 None
 CH1

 CH1
 10-Sep-13 09:55
 CH1 / 800.0V
 CH0H2

Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; V_{in} =V_{in nom}



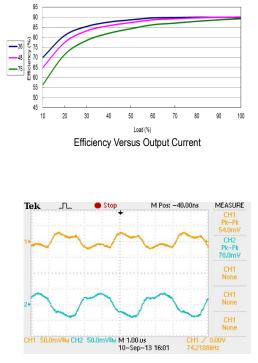
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

Date:2024-05-09 Rev:7

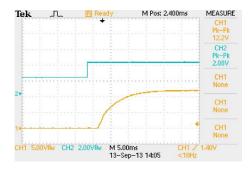


Characteristic Curves

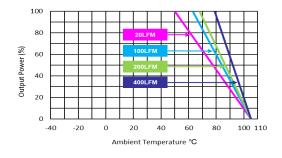
All test conditions are at 25°C The figures are identical for MJW25-48D12



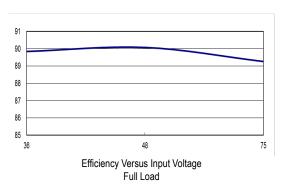
Typical Output Ripple and Noise. Vin=Vin nom; Full Load

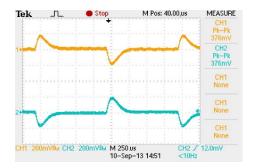


ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

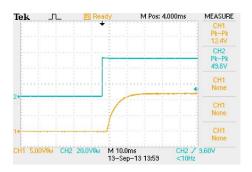


Derating Output Power Versus Ambient Temperature V_in=V_in nom





Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; Vin=Vin nom

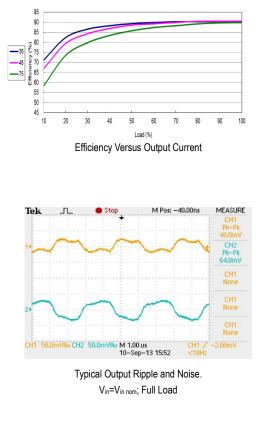


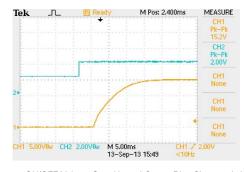
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



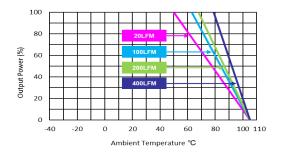
Characteristic Curves

All test conditions are at 25°C The figures are identical for MJW25-48D15

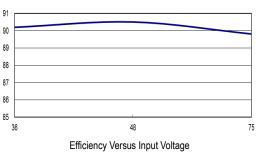




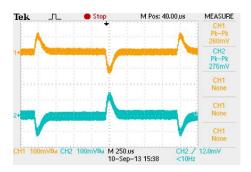
ON/OFF Voltage Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load



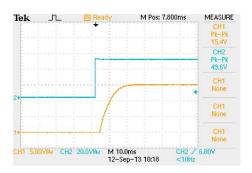
Derating Output Power Versus Ambient Temperature V_in=V_in nom



Full Load

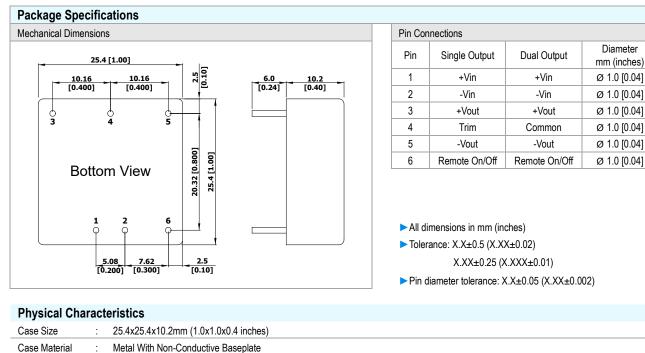


Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$



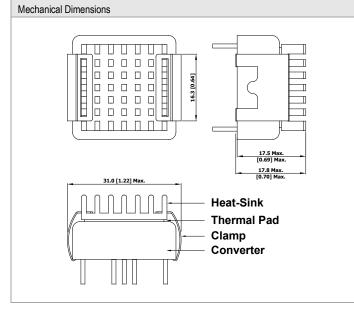
Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}\text{=}V_{\text{in nom}}$; Full Load

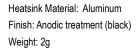




Base Material	:	FR4 PCB (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Weight	:	16.5g





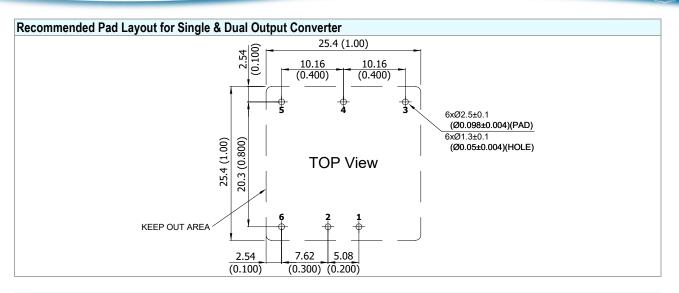


The advantages of adding a heatsink are:

- To improve heat dissipation and increase the stability and reliability of the DC-DC converters at high operating temperatures.
- 2.To increase Operating temperature of the DC-DC converter, please refer to Derating Curve.

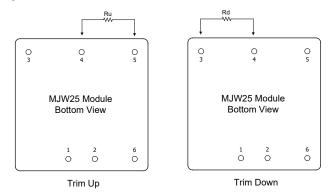
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External Output Trimming

Output can be externally trimmed by using the method shown below



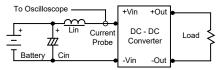
	MJW25-	XXS033	MJW25	-XXS05	MJW25	-XXS12	MJW25	XXS15
Trim Range	Trim down	Trim up						
(%)	(kΩ)	(kΩ)	(kΩ)	(kΩ)	(kΩ)	(kΩ)	(kΩ)	(kΩ)
1	72.61	60.84	138.88	106.87	413.55	351.00	530.73	422.77
2	32.55	27.40	62.41	47.76	184.55	157.50	238.61	189.89
3	19.20	16.25	36.92	28.06	108.22	93.00	141.24	112.26
4	12.52	10.68	24.18	18.21	70.05	60.75	92.56	73.44
5	8.51	7.34	16.53	12.30	47.15	41.40	63.35	50.15
6	5.84	5.11	11.44	8.36	31.88	28.50	43.87	34.63
7	3.94	3.51	7.79	5.55	20.98	19.29	29.96	23.54
8	2.51	2.32	5.06	3.44	12.80	12.37	19.53	15.22
9	1.39	1.39	2.94	1.79	6.44	7.00	11.41	8.75
10	0.50	0.65	1.24	0.48	1.35	2.70	4.92	3.58



Test Setup

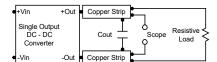
Input Reflected-Ripple Current Test Setup

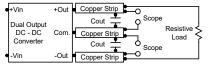
Input reflected-ripple current is measured with a inductor Lin (4.7µH) and Cin (220µF, ESR < 1.0Ω at 100 kHz) to simulate source impedance. Capacitor Cin, offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 kHz.



Peak-to-Peak Output Noise Measurement Test

Use a 1µF ceramic capacitor and a 10µF tantalum capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





Technical Notes

Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 6) during a logic low is -500uA. The maximum allowable leakage current of a switch connected to the on/off terminal (Pin 6) at logic high (3.5V to 12V) is 10mA.

Overload Protection

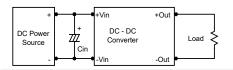
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 10μ F for the 24V and 48V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7µF capacitors at the output.

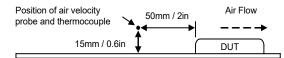


Maximum Capacitive Load

The MJW25 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Thermal Considerations

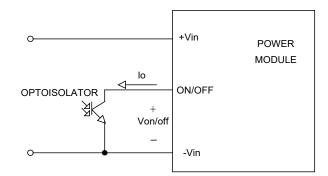
Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.



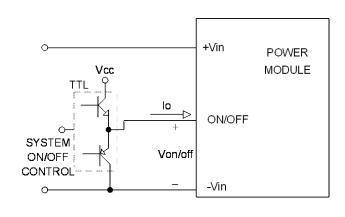


Remote On/Off Implementation

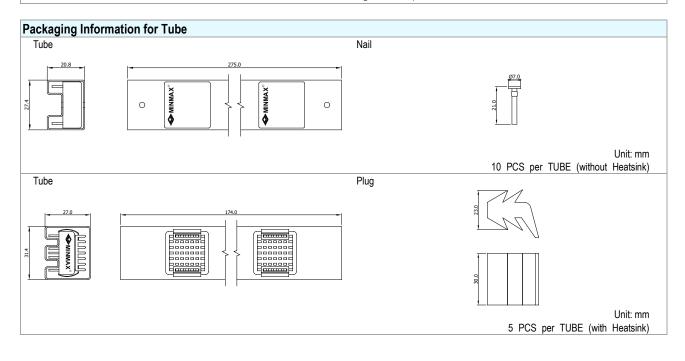
The positive logic remote ON/OFF control circuit is included. Turns the module ON during logic High on the ON/Off pin and turns OFF during logic Low. The ON/OFF input signal (Von/off) that referenced to GND. If not using the remote on/off feature, please open circuit between on/off pin and -Vin pin to turn the module on.



Isolated-Closure Remote ON/OFF



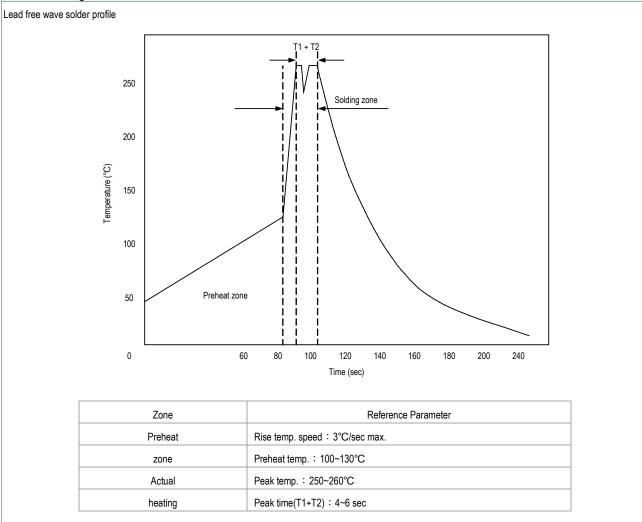




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Wave Soldering Considerations



Hand Welding Parameter

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

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Part N	lumber Structu	re												
M	J	W	25	-			12				S		033	
	Package Type 1" X 1"	Wide 2:1 Input Voltage Range	Output Power 25 Watt		lı 12: 24: 48:	nput Vo 9 18 36	oltag ~ ~ ~	e Rang 18 36 75	ge VDC VDC VDC	Outp S: D:	ut Quantity Single Dual	Out 033: 05: 12: 15:	put Vo 3.3 5 12 15	Itage VDC VDC VDC VDC VDC

MTBF and Reliability

The MTBF of MJW25 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit			
MJW25-12S033	361,602				
MJW25-12S05	313,256				
MJW25-12S12	344,818				
MJW25-12S15	337,443				
MJW25-12D12	375,529				
MJW25-12D15	340,096				
MJW25-24S033	412,089				
MJW25-24S05	367,486				
MJW25-24S12	403,593				
MJW25-24S15	395,171	Hours			
MJW25-24D12	377,995				
MJW25-24D15	342,117				
MJW25-48S033	402,022				
MJW25-48S05	359,079				
MJW25-48S12	393,475				
MJW25-48S15	385,466				
MJW25-48D12	377,995				
MJW25-48D15	342,117				