



### **MDWI08 Series EC Note**

DC-DC CONVERTER 8W, Regulated Output, DIP Package

### Features

- Smallest Encapsulated 8W Converter
- Industrial Standard DIP-16 Package
- Ultra-wide 4:1 Input Voltage Range
- Fully Regulated Output Voltage
- I/O Isolation 1500VDC
- Operating Ambient Temp. Range -40°C to +80°C
- Low No Load Power Consumption
- No Min. Load Requirement
- Under-voltage, Overload and Short Circuit Protection
- Shielded Metal Case with Insulated Baseplate
- Conducted EMI EN 55032 Class A Approved
- UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking

### Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

### **Product Overview**

The MDWI08 series is an industrial-grade 8W isolated DC-DC power converter designed in the international standard DIP-16 package. Through continuous efforts by MINMAX, the MDWI08 series has successfully reduced its volume by 75% and lightened its weight by 79% compared to the previous generation, achieving a power density of up to 50W/in<sup>3</sup>. This advancement assists equipment manufacturers dealing with limited design space in solving critical application challenges. With a 4:1 wide input voltage range, it is suitable for various application scenarios, offering 14 output voltage models including 3.3V, 5V, 12V, 15V, 24V, ±12V, and ±15V. The fully regulated output ensures stable and reliable long-term operation.

The MDWI08 series stands out not only for its compact design but also for its features such as a 1500VDC isolation voltage, a broad operating temperature range from -40°C to +80°C, making it suitable for diverse climates and industrial environments. Excellent electrical characteristics are maintained in the miniaturization of the MDWI08 series, with low standby power consumption, no minimum load requirement, high conversion efficiency, and outstanding transient load capability. Additionally, the series includes multiple protection mechanisms, such as input undervoltage, output overcurrent, and output short-circuit protection, ensuring safe operation under various conditions.

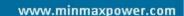
To further enhance performance, the MDWI08 series adopts a shielded metal enclosure and insulated substrate, incorporating a conductive electromagnetic interference (EMI) filtering circuit. It has obtained EN55032 Class A certification, effectively suppressing noise and interference. The MDWI08 series finds extensive applications in semiconductor processing equipment, power supplies, intelligent inspection robots, charging stations, motion controllers, power regulators, energy storage systems, among other fields. It has rapidly become one of MINMAX's popular product series, boasting high repurchase rates and customer satisfaction.

The MDWI08 series is certified under international standards UL/cUL/IEC/EN 62368-1, and bears the CE mark. Whether in industrial automation, communication equipment, or other application domains, the MDWI08 series is an ideal choice, providing a reliable and compliant power solution for your systems.

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<b>Model Selection</b>	Guide						
Model	Input	Output	Output	Inț	put	Max. capacitive	Efficiency
Number	Voltage	Voltage	Current	Cur	rent	Load	(typ.)
	(Range)		Max.	@Max. Load	@No Load		@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	μF	%
MDWI08-24S033		3.3	2000	353		680	78
MDWI08-24S05		5	1600	407		680	82
MDWI08-24S12	04	12	665	391		330	85
MDWI08-24S15	24	15	535	393	10	330	85
MDWI08-24S24	(9 ~ 36)	24	335	390		150	86
MDWI08-24D12		±12	±335	394		150#	85
MDWI08-24D15		±15	±265	385		150#	86
MDWI08-48S033		3.3	2000	176		680	78
MDWI08-48S05		5	1600	206		680	81
MDWI08-48S12		12	665	196		330	85
MDWI08-48S15	48	15	535	197	8	330	85
MDWI08-48S24	(18 ~ 75)	24	335	195		150	86
MDWI08-48D12		±12	±335	195		150#	86
MDWI08-48D15		±15	±265	193		150#	86

# For each output

Input Specifications					
Parameter	Model	Min.	Тур.	Max.	Unit
Innut Suma Valtage (1 and may)	24V Input Models	-0.7		50	
Input Surge Voltage (1 sec. max.)	48V Input Models	-0.7		100	
Ctart Un Thrashold Vallage	24V Input Models			9	VDC
Start-Up Threshold Voltage	48V Input Models			18	VDC
Linder Mehrer Chutdeur	24V Input Models		8		
Under Voltage Shutdown	48V Input Models		16		
Input Filter	All Models		Internal	Рі Туре	

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Output Specifications					
Parameter	Conditions	Min.	Тур.	Max.	Unit
Output Voltage Setting Accuracy				±2.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads		±1.0	±2.0	%
Line Regulation	Vin=Min. to Max. @Full Load		±0.2	±0.8	%
Load Regulation	lo=0% to 100%		±0.5	±1.0	%
Minimum Load	No minimu	m Load Require	ment		
Ripple & Noise	0-20 MHz Bandwidth			55	mV <sub>P-P</sub>
Transient Recovery Time				500	µsec
Transient Response Deviation	25% Load Step Change		±3	±5	%
Temperature Coefficient			±0.01	±0.02	%/°C
Over Load Protection	Hiccup		150		%
Short Circuit Protection	Hiccup Mode 0.3	Hz typ., Automat	ic Recovery		

General Specifications					
Parameter	Conditions	Min.	Тур.	Max.	Unit
1/O loolation Voltage	60 Seconds	1500			VDC
I/O Isolation Voltage	1 Second	1800			VDC
I/O Isolation Resistance	500 VDC	1000			MΩ
I/O Isolation Capacitance	100kHz, 1V		500		pF
Switching Frequency			370		kHz
MTBF (calculated)	MIL-HDBK-217F@25°C, Ground Benign	2,358,263			Hours
Cofet Announds	UL/cUL 60950-1 recognition(UL	_ certificate), IEC	/EN 60950-1(0	CB-report)	
Safety Approvals	UL/cUL 62368-1 recognition(UI	_ certificate), IEC	/EN 62368-1(0	CB-report)	

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EMC Specifications				
Parameter		Standards & L	evel	Performance
	Conduction		Without external components	Class A
EMI(5)	Radiation	EN 55032	With external components	Class A
	EN 55035			
	ESD	EN 61000-4	-2 Air $\pm$ 8kV, Contact $\pm$ 6kV	A
	Radiated immunity	EN	61000-4-3 20V/m	A
EMS <sub>(5)</sub>	Fast transient	EN	V 61000-4-4 ±2kV	A
	Surge	EN	√61000-4-5 ±1kV	A
	Conducted immunity	EN	61000-4-6 10Vrms	A
	PFMF	EN 61000-4	-8 100A/m, 1000A/m(1sec.)	A

#### **Environmental Specifications**

Parameter			
T didition	Min.	Max.	Unit
Operating Ambient Temperature Range (See Power Derating Curve)	-40	+80	°C
Case Temperature		+105	°C
Storage Temperature Range	-50	+125	C°
Humidity (non condensing)		95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)		260	°C

#### Notes

1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.

2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.

- 3 We recommend to protect the converter by a slow blow fuse in the input supply line.
- 4 Other input and output voltage may be available, please contact MINMAX.

5 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.

6 Specifications are subject to change without notice.

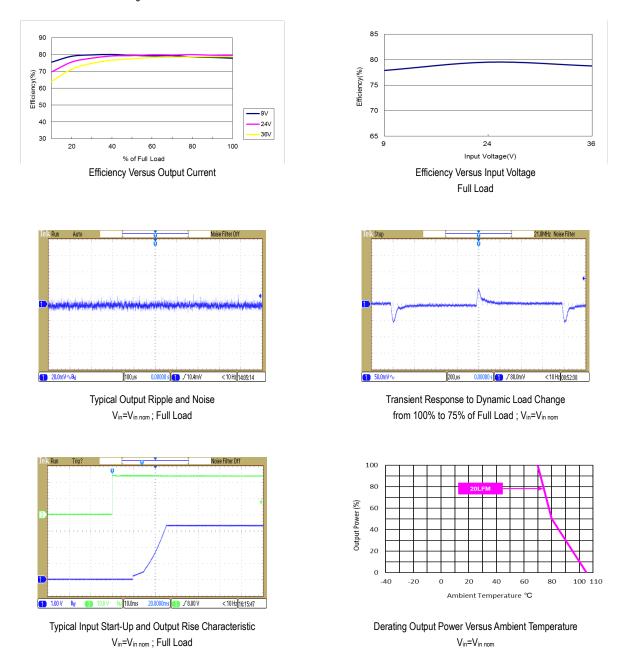
7 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

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### **Characteristic Curves**

All test conditions are at 25°C  $\,$  The figures are identical for MDWI08-24S033  $\,$ 

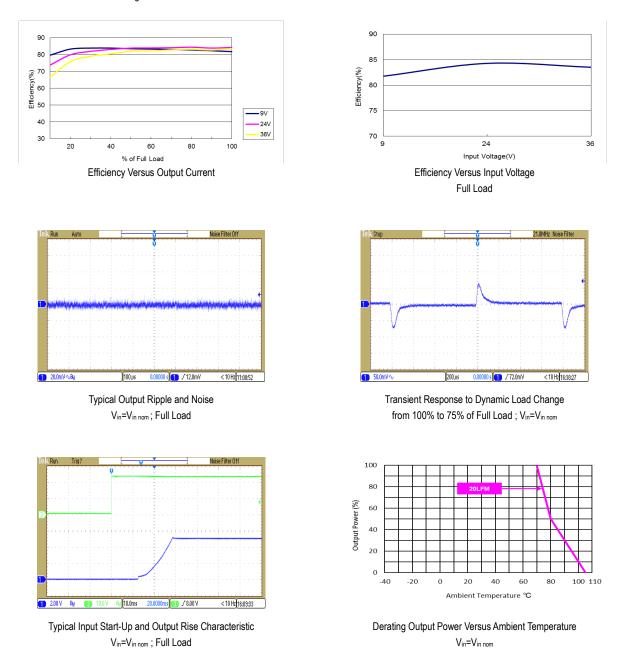


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-24S05

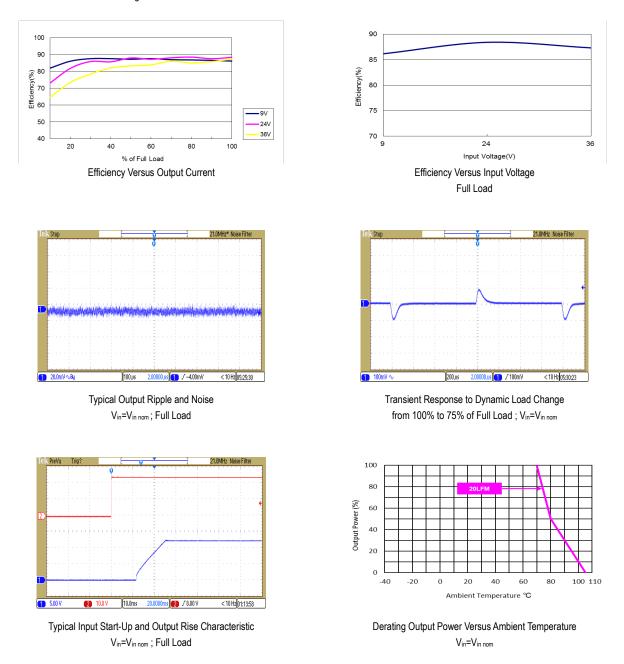


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-24S12

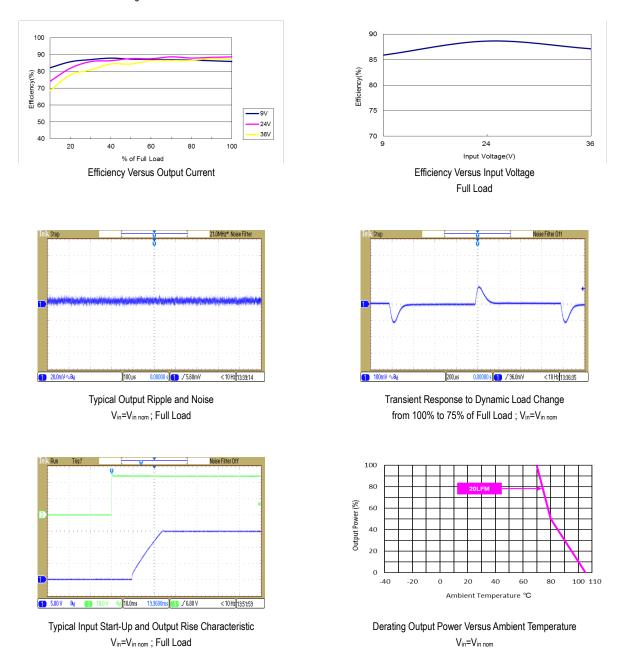


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-24S15

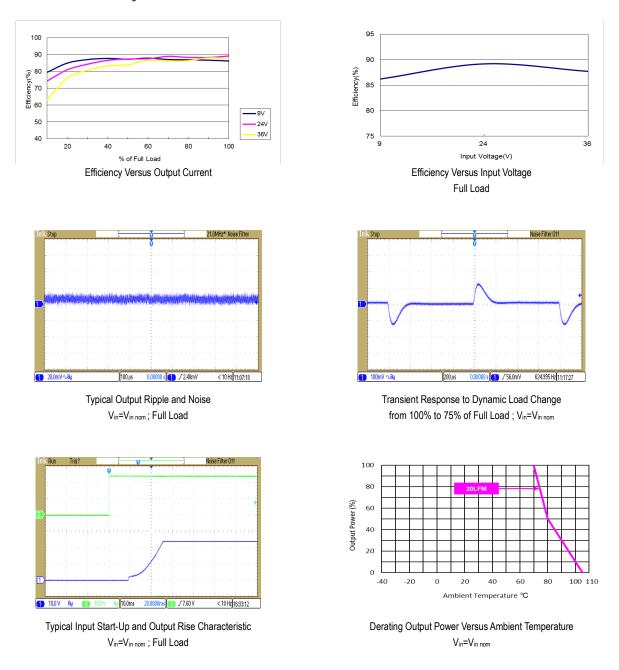


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### **Characteristic Curves**

All test conditions are at 25°C  $\,$  The figures are identical for MDWI08-24S24  $\,$ 

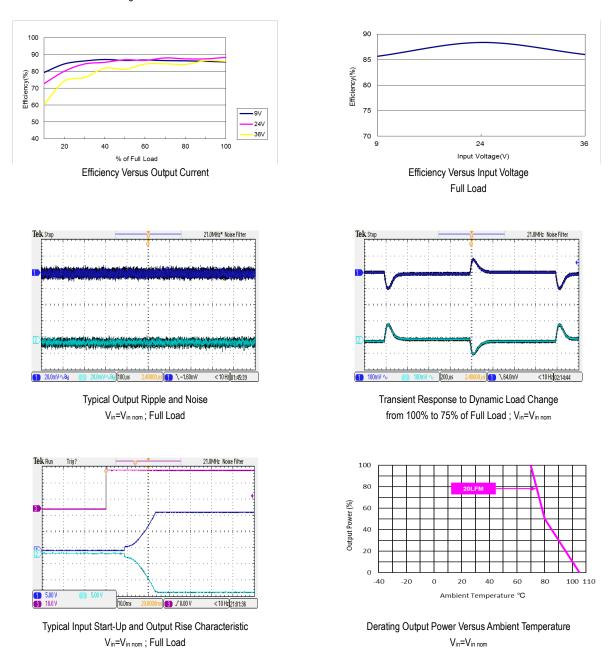


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### **Characteristic Curves**

All test conditions are at 25°C  $\,$  The figures are identical for MDWI08-24D12  $\,$ 

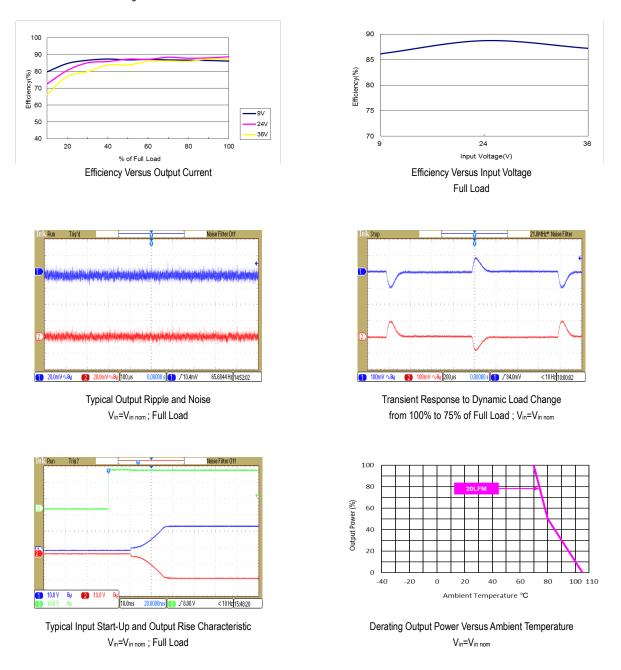


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-24D15

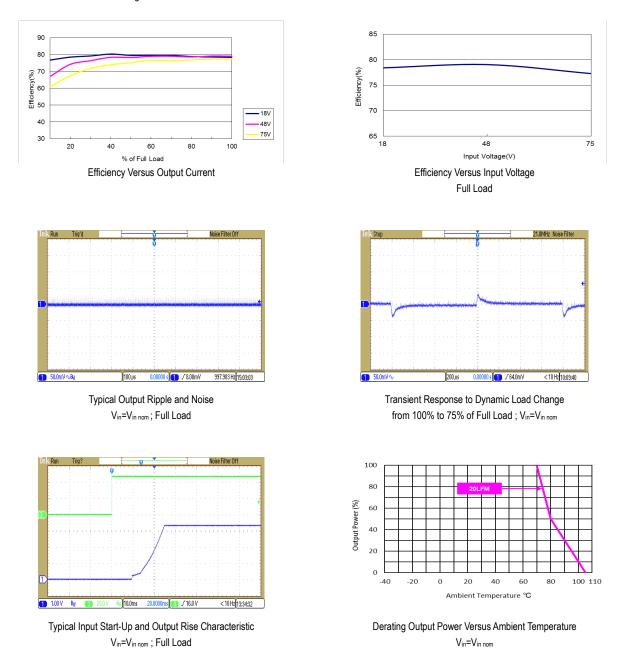






### **Characteristic Curves**

All test conditions are at 25°C  $\,$  The figures are identical for MDWI08-48S033  $\,$ 

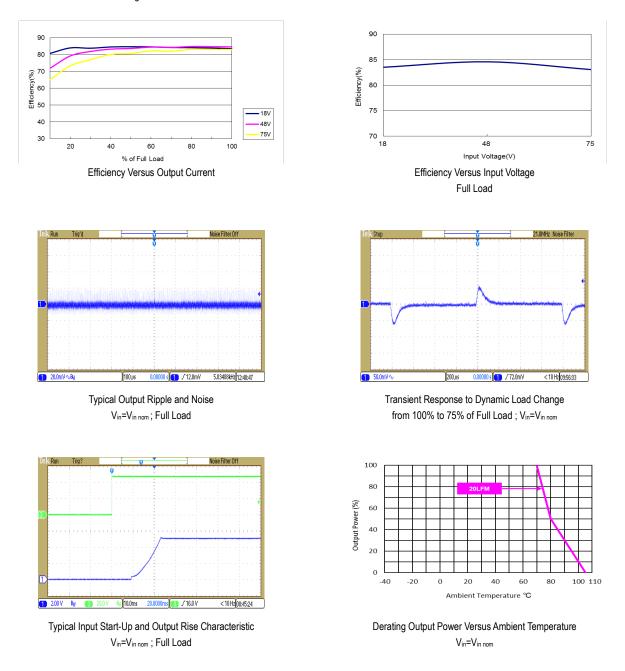


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### **Characteristic Curves**

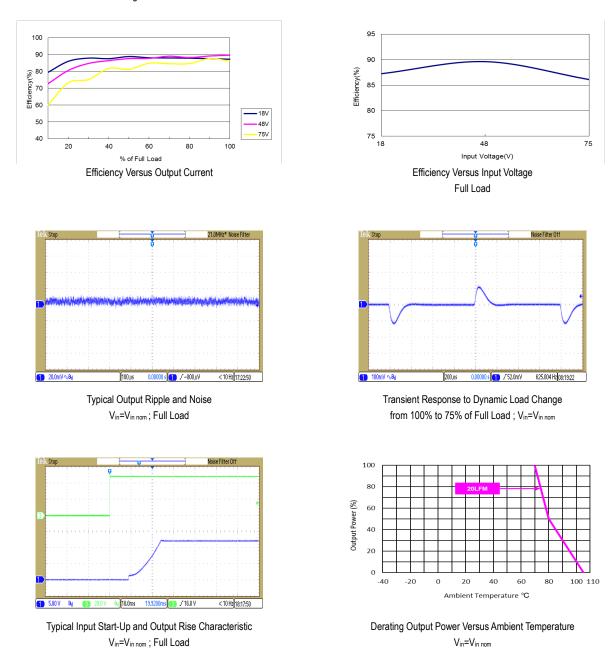
All test conditions are at 25°C The figures are identical for MDWI08-48S05





### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-48S12

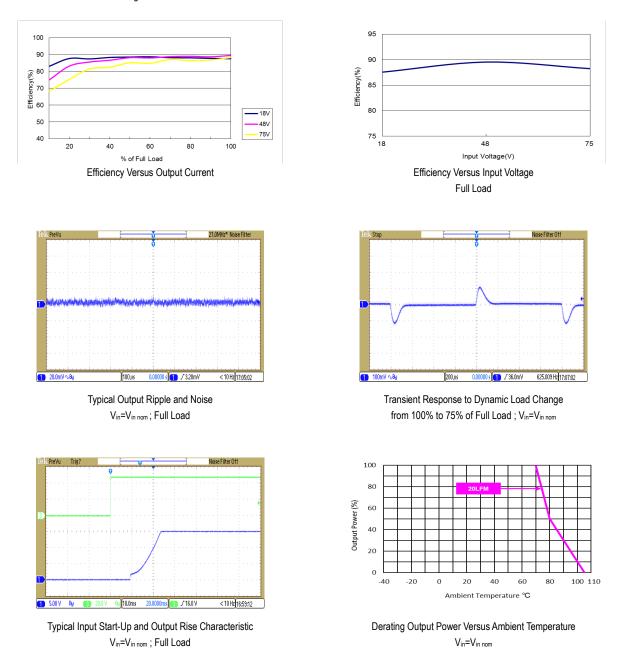


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-48S15

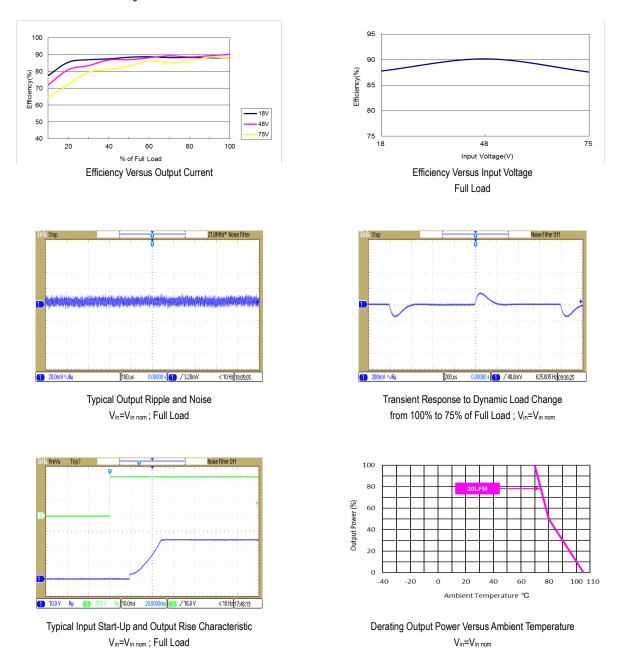


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### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-48S24

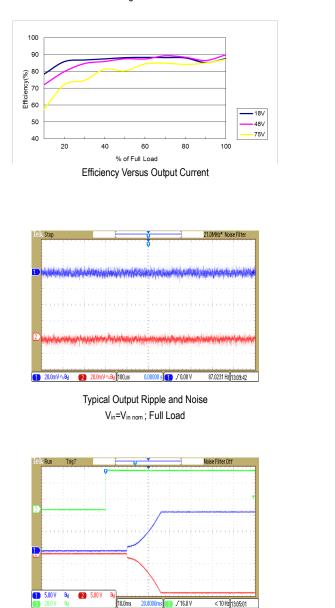


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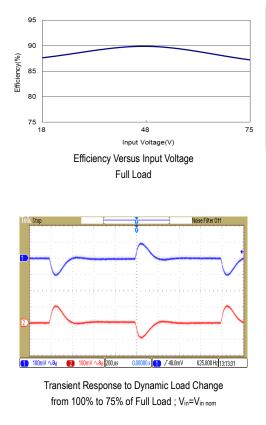


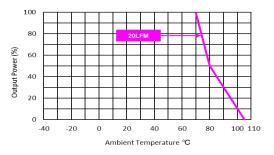
### **Characteristic Curves**

All test conditions are at 25°C  $\,$  The figures are identical for MDWI08-48D12  $\,$ 



Typical Input Start-Up and Output Rise Characteristic  $V_{\text{in}}{=}V_{\text{in nom}} \ ; \ \text{Full Load}$ 





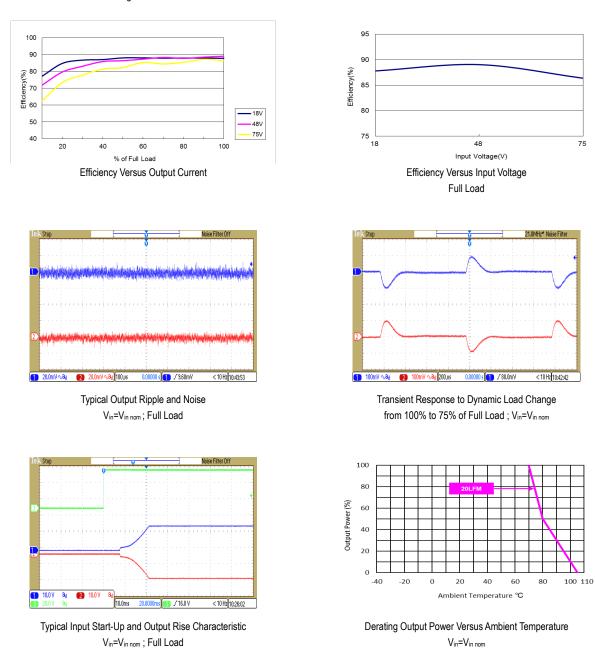
Derating Output Power Versus Ambient Temperature  $V_{in}$ =V<sub>in nom</sub>

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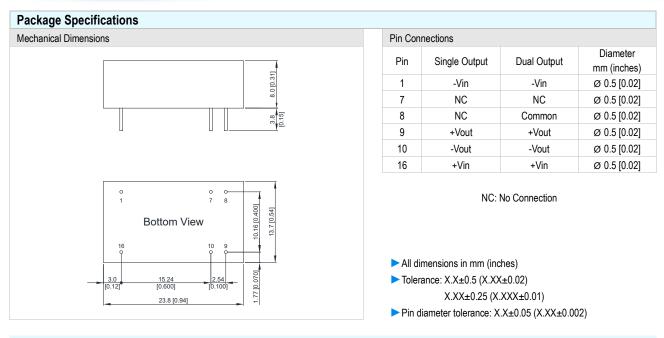
### **Characteristic Curves**

All test conditions are at 25°C The figures are identical for MDWI08-48D15





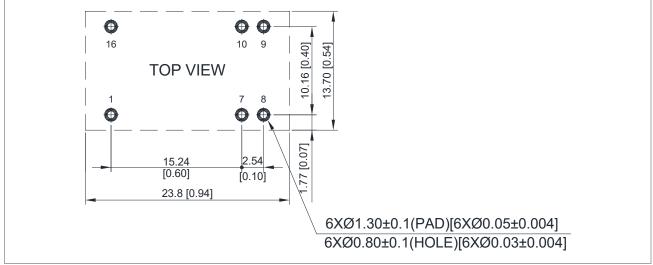




### **Physical Characteristics**

Case Size	:	23.8x13.7x8.0 mm (0.94x0.54x0.31 inches)
Case Material	:	Metal With Non-Conductive Baseplate
Pin Material	:	Copper Alloy
Weight	:	6.1g

### Recommended Pad Layout for Single & Dual Output Converter

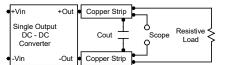


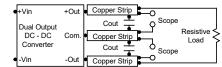


#### **Test Setup**

#### Peak-to-Peak Output Noise Measurement Test

Use a Cout 0.47µF ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





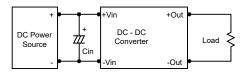
#### **Technical Notes**

#### **Overload Protection**

To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

#### Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR <  $1.0\Omega$  at 100 kHz) capacitor of a 2.2µF for the 24V and 48V devices.



#### **Output Ripple Reduction**

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 3.3µF capacitors at the output.



#### Maximum Capacitive Load

The MDWI08 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

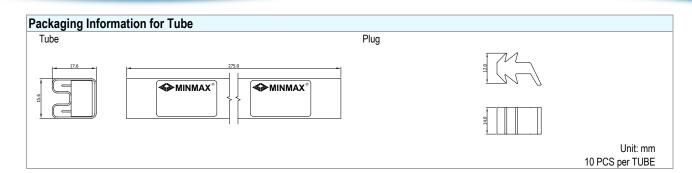
#### **Thermal Considerations**

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.

Position of air velocity 50mm / 2in	Air Flow
probe and thermocouple	>
15mm / 0.6in 🚽	DUT

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#### Wave Soldering Considerations

Lead free wave solder profile T1 + T2 250 Solding zone 200 Temperature (°C) 150 100 Preheat zone 50 0 60 80 100 120 140 160 200 240 180 Time (sec) Reference Parameter Zone Rise temp. speed : 3°C/sec max. Preheat Preheat temp. : 100~130°C zone Peak temp. : 250~260°C Actual heating Peak time(T1+T2) : 4~6 sec

### Hand Welding Parameter

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

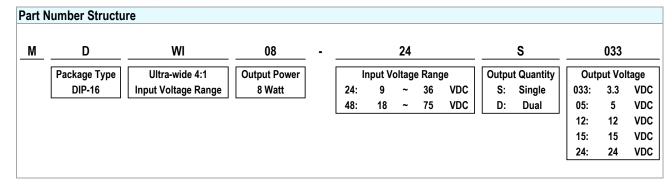
Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

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### MTBF and Reliability

The MTBF of MDWI08 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit		
MDWI08-24S033	2,358,263			
MDWI08-24S05	2,484,618			
MDWI08-24S12	3,500,129			
MDWI08-24S15	3,522,739			
MDWI08-24S24	3,496,433			
MDWI08-24D12	3,619,712			
MDWI08-24D15	3,508,652	Heure		
MDWI08-48S033	2,413,507	Hours		
MDWI08-48S05	2,464,316	1		
MDWI08-48S12	3,772,726			
MDWI08-48S15	3,703,353			
MDWI08-48S24	3,747,978			
MDWI08-48D12	3,661,783			
MDWI08-48D15	3,571,139			

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